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Toll Free 1-800-803-1083

# SOUTHWEST SOLUTIONS GROUP

business organization systems

Southwest Solutions Group offers an excellent selection of stainless steel and painted steel cabinets. We also have a comprehensive **E** offering of chemical fume hoods, flexible lab furniture, healthcare furnishings and work surfaces. We are a full service supplier for all your laboratory needs.

The Southwest Solutions Group team includes: - **<u>Furniture Specialists</u>** to coordinate the most logical and cost effective layout to your lab.

 Project Estimators to provide a comprehen- 1 sive estimate of your needs and project costs.

- **Design Specialists** to create CAD plan and elevation drawings maximizing available space and complying with established safety standards.

- **<u>Project Managers</u>** to oversee your project from start to finish.

- **Factory Trained Installers** to deliver a complete trouble free finish to your project.



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# Cabinet Construction Detail

Our cabinets are made from heavy gauge steel. They are fully welded and constructed for decades of performance. Base units have a load capacity of 500 lbs per linear foot. Our environmentally friendly powder coat finish helps to create a comfortable and practical lab environment. All of our cabinets come in an off white color of Pearl White. We bring quality, durability and beauty to your laboratory.



### Cabinet Bottom & Base

- Completely enclosed toe space
   promotes lab cleanliness
- Lower corner reinforcing gusset with 2-1/2" height leveling bolt (full four corners)

### Steel Door

- Two piece door construction
- Structurally sound deadened for added strength and quiet operation
- Five knuckle institutional type stainless steel hinge
- Positive plunger catch
- Rubber door bumpers

### Steel Drawer

- One piece drawer body with radiused bottom for easy cleaning
- Full extension ball bearing drawer suspension provides 150 lbs load capacity
- Drawer head is sound deadened for quiet operation

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### Isolator<sup>3</sup> High Performance Fume Hoods

With Vertical Rising Sash

For nearly 70 years, we have been developing innovative and purpose driven products for the research and healthcare industries. Our highly experienced team of engineers and designers are proud to introduce our latest effort: **Isolator**<sup>3</sup>.

**Isolator**<sup>3</sup> is the latest generation of energy saving high performance fume hoods, built upon extensive R&D. Utilizing computational fluid dynamics, **we were** able to develop a safe and superior operating environment without the need for additional components to add or inject air into the hood chamber. By controlling baffle pressurization, Isolator<sup>3</sup> achieves the proper capture and containment at a 60 FPM face velocity. Additionally, we do it with a sash opening of 24".

- 24" deep clear interior
- Low static rectangular exhaust duct
- Integral stainless steel 12" round duct transition •
- · Slotted rear baffle for even plenum balance
- Can operate at 60 fpm with sash at 24" open
- · Chemically resistant white Polyglass liner
- UL1805, ANSI/ASHRAE 110-1995, UL1275
- Chain & Sprocket sash mechanism with the exclusive lifetime warranty
- Exclusive standard 43 1/2" tall full view sash area
- Tempered glass sash with full-length formed steel handle for a neat, clean appearance and streamline air passage

Isolator <sup>3</sup> GEN5	Overall Hood	Sash Opening		Total CFM & St	atic Pressure	
Model Number with frameless vertical sash	Length	Area (Sq Ft)	@60 FPM Face Velocity	S.P. Loss	@ 100 FPM Face Velocity	S.P. Loss
F-350-48G5	4'-0" (121.9cm)	6.3	380 CFM	0.04"	630 CFM	0.05"
F-350-72G5	6'-0" (182.9cm)	10.3	620 CFM	0.04"	1030 CFM	0.20"



#### **Hood Features**

- One pre-wired outlet on roof of hood for an optional alarm
- Two pre-wired 120V 20amp duplex receptacles
- One pre-wired 20amp light switch
- Pre-wired vapor tight T8 fluorescent light fixture
- Each hood side post and interior is punched and plugged to receive 5 service fixtures

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SECTION VIEW

# **Fume Hood Accessories**

### Fittings for Bench Hoods

These WaterSaver brand remote control fittings consist of a brass angle valve with a replaceable seat, an epoxy coated brass nylon color-coded panel flange with angle serrated hose connector (except LGS-3185-WV, which features a gooseneck with vacuum breaker), a remote control rod assembly with a plastic flange and a tank nipple, locknut and washer.

Fitting Type	Cat. No.
Air	LGS-3185-A
Gas	LGS-3185-G
Nitrogen	LGS-3185-N
Vacuum	LGS-3185-V
Cold Water Gooseneck with Vacuum Breaker	LGS-3185-WV

Fittings may be used on either side of the hood

All fittings are shipped loose and are to be installed in the field.

<u>Service</u>	Fitting	Color	Codes:
	· · · ·		

Air Gas Nitrogen Vacuum Cold Water Orange Dark blue Brown Yellow Dark Green



### Fume Hood Worktops

These modified black epoxy resin worktops are dished to retain spills. They are available with or without a drop in cup sink hole. Cup sinks are found in the accessories section of the catalog.

		0	
Fume Hood Width	Cat. No. w/o cup sink	Cat. No. w/ Cup Sink (Left)	Cat. No. w/ Cup Sink (Right)
4 foot (121.9cm)	WL-48B	WL-48BCSL	WL-48BCSR
6 foot (182.9cm)	WL-72B	WL-72BCSL	WL-72BCSR



### TEL AFA-1000 Alarm

Each hood is pre-punched for the fast and easy installation of this alarm.

The TEL AFA-1000 provides a digital readout of the fume hood face velocity and sounds an alarm when the airflow falls below safe levels. Consisting of a thermostat sensor (mounted through the side wall of the fume hood) and a control monitor (mounted on the fascia), the unit gives both a visual and audible alarm. A glowing green light signals when conditions are safe. The control monitor also contains a test/ reset button allowing the user to verify alarm readiness. The TEL AFA-1000 operates on a 9V DC circuit and comes complete with an adapter that is plugged into a prewired 120 VAC receptacle on the roof of the hood.



Catalog # A-1000

### **Base Cabinets**



### Sitting Height



Standard without locks All cabinets include a cutout for service access; if cabinet backs are exposed, a finished back is required Order work surfaces separately

Section View

### **Drawer Cabinets**



- One 3 1/2" (8.9cm) high drawer
- One 7" (17.8cm) high drawer
- One 10 1/2" (26.7cm) high file drawer

**Product #** Width P070-24 24" (61.0cm)

### **Door/Drawer Cabinets**



- One 7" (17.8cm) high drawer above cupboard
- Left-hinged

Product # Width P169-18 18" (45.7cm)

### **Standing Height**



- Standard without locks Shelves are adjustable in
- half-inch increments
- All cabinets include a cutout for service access; if cabinet backs are exposed, a finished back is required Order work surfaces separately

### **Door/Drawer Cabinets**

- One 7" (17.8cm) high drawer above cupboard
- One adjustable shelf in cupboard
- **Right-hinged**

Product # Width 18" (45.7cm) P118-18 24" (60.9cm) P118-24

Section View

### **Double Door Cabinets**



Solid hinged double doors

One adjustable shelf

Product #	Width
P103-30	30" (76.2cm)
P103-36	36" (91.4cm)
P103-48	48" (121.9cm)



- Two 7" (17.8cm) high drawers above cupboard
- One adjustable shelf in cupboard

Product #	Width
P106-36	36" (91.4cm)
P106-42	42" (106.7cm)
P106-48	48" (121.9cm)



### Standing Height



- Standard without locks All cabinets include a cutout for service access; if cabinet backs are exposed, a finished back is required Order work surfaces
- separately

# **Drawer Cabinets** . . . <u>Pr</u> P1 P1

•	Four 7" (17.8cm) high drawers	
<b>D</b>		

roauct #	wiath
122-18	18" (45.7cm)
122-24	24" (60.9cm)

### **Double Door Sink Cabinets**



Solid hinged doors Back has cutout for large sinks

roduct #	Width
181-36	36"(91.4cm)
181-48	48"(121.9cm)



Four 7" (17.8cm) high drawers

Product # Width 36" (91.4cm) P121-36

### **End Island Sink Cabinets**



- Solid hinged doors Back has cutout for large sinks
- Toe space on 3 sides

Product #	Width
P186-52	52" (137.2cm)
P186-58	58" (147.3cm)





Corner Cabinet Plan View

### **Corner Cabinet/Sink Cabinet**



- This cabinet can be used to incorporate potential dead space at the intersection of runs of casework
- Can be used to locate a smaller sink. See sink part # D30.

Product #	Width
P190-32	32" (81.3cm)



Acid Storage Base Cabinets	Solvent Storage Base	Cabinets	
ACID ACID ACID With 1 1/2" s • One shelf • Exhaust ver • Warning lab Product # W P188-36GG 3	esistant lining spill lip nt included	<ul> <li>combust</li> <li>Double</li> <li>One adj</li> <li>Two 2"(5)</li> <li>Groundi</li> <li>Silk screet</li> <li>labels</li> <li>Three potem</li> <li>UL 1275</li> </ul>	ustable shelf 5.1cm) vent plugs ng lug eened warning pint latching sys-
Standard Hood Base Cabinets			ds and OSHA
Standard cab     hoods	inet for	Regulati	
I One adjustab	le shelf	Product #	Width
Solid hinged of the second secon	doors	P189-36 P189-48	36" (91.4cm) 48" (121.9cm)
Product # Wi	idth		
P103-30 30	" (76.2cm)		
P103-36 36	s" (91.4cm)		
P103-48 48	" (121.9cm)		

### **Apron Frames and Rails**

Standing Height For Hoods



Product Number	Width	Depth	No.of Drawers
TBA-3022-1	30"(76.2cm)	22"(54.8cm)	1

• Height of apron frames is 4-1/2" (11.4cm)

### **Apron Rails**



Apron Rail

- Two rails required for front and back support
- Supplied with end support brackets

Г

Can be cut to fit in the field

Use apron rails to support work surfaces:

- Suspended between two base cabinets
- Between cabinet and wall

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Product Number	Width
TBR-3002	30" (76.2cm)
<b>TBR-3602</b>	36" (91.4cm)
TBR-4802	48" (121.9cm)
TBR-7202	72" (182.9cm)

• Height of apron rails is 2" (5.1cm)



### Panel End Supports



- Panel is 2" wide (5.1cm)
- Use in place of a cabinet at one end of a cabinet run to support drawer frames or apron rails
- Can be used to support the intersection of two aprons or apron rails
- Each panel has two leveling feet

Product NumberWidthSitting Height 28 1/2" (72.4cm)TPO-282222"(55.9cm) deep

Standing Height 35 1/2" (90.2cm) TPO-3522 22"(55.9cm) deep



### **Table Assemblies**

- Table assemblies include a 4 1/2" high apron, end legs and spreaders as shown.
- End legs are furnished complete with leveling feet and black floor boots. Tables are shipped in pieces to be assembled at the jobsite.
- Available worksurfaces are black 1" thick epoxy or phenolic resin. They overlap the table frames by 1".



### Standing Height Tables are 36 1/2" High

Table Frame Part Number	Table Size (Including available worksurface)	Black Epoxy Worksurface Part Number	Black Phenolic WorkSurface Part Number
TBH-4830	48" Long x 30" D x 36 1/2" H 121.9cm Long x 76.2cm D x 92.7cm H	TLE-4830	TLP-4830
TBH-6030	60" Long x 30" D x 36 1/2" H 152.4cm Long x 76.2cm D x 92.7cm H	TLE-6030	TLP-6030
TBH-7230	72" Long x 30" D x 36 1/2" H 182.8cm Longx 76.2cm D x 92.7cm H	TLE-7230	TLP-7230



#### Wall and Tall Cabinets



Section View



- Cases include recessed bottoms
- Standard without locks
- Two shelves are included and are adjustable in halfinch increments
- Cases have recessed backs for wall hanger cleats (not included)
- Standard without locks
- Five shelves are included and are adjustable in halfinch increments
- Must be anchored to wall When installing tall cases under soffits, 85-1/2" minimum height is required from finished floor to finished soffit

Wall Cabinets



- Solid panel
- Hinged double doors

Product #	Width
P203-36	36"(91.4cm)
P203-48	48"(121.9cm)

**Tall Cabinets** 



- Solid panel
- Hinged double doors

Product #	Width
P303-48	48"(121.9cm)

Section View





### Casework Trim and Accessories

### Knee Space Panels

- Knee Space panels are designed to close off the space between the floor and the bottom of the apron.
- They are sized for both 28 1/2" high and 35 1/2" high assemblies.

### Sitting Height Removable Knee Space Panel for use with Drawer Aprons

23 1/2" high (59.7cm) for 28 1/2" High (72.4cm) assemblies



Product NumberWidthKSL-300430" (76.2cm)

**Standing Height Removable Knee Space Panel for use with Drawer Aprons** 30 3/4" high (78.1cm) for 35 1/2" High (90.1cm) assemblies



Product Number	Width
KSH-3004	30" (76.2cm)





### **Knee Space Panels**

- Knee Space panels are designed to close off the space between the floor and the bottom of the apron.
- They are sized for both 28 1/2" high and 35 1/2" high assemblies.

### Sitting Height Removable Knee Space Panel for use with 2" High Apron Rails

28 1/2" high (72.4cm) for 28 1/2" high (72.4cm) assemblies



Product Number	Width
KSL-ADJ*	ADJUSTABLE
	(12"-48")
	(30.5-121.9cm)
*Cut to fit and includes	slip fit trim angle

**Standing Height Removable Knee Space Panel for use with 2" High Apron Rails** 35 1/2" high (90.1cm) for 35 1/2" high (90.1cm) assemblies



Product Number	Width
KSH-30	30" (76.2cm)
KSH-36	36" (91.4cm)
KSH-48	48" (121.9cm)
KSH-ADJ*	ADJUSTABLE
	(12"-48")
	(30.5-121.9cm)
	11 11 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1

\*Cut to fit and includes slip fit trim angle

### **Base Cabinet Fillers, Scribes and Panels**

Corner fillers

Standing Height 35 1/2" high



Standing Height	35 1/2" High
Product Number	Width
FCH-01	1" (2.5cm)
FCH-ADJ*	ADJUSTABLE
	(2"-18")

(5.1-48.7cm) \*Cut to fit and includes slip fit trim angles

- For use at the intersection of two runs of casework
- Includes concealed clips for attachment to cabinets



### **Front Filler Panels**



- For use between adjacent base cabinets or between a cabinet and wall
- Can be cut to size in the field
- Includes concealed clips for attaching to the cabinet

### **Rear and Center Filler Panels**



- For use between back-toback base cabinets or to close space at the rear of the cabinet
- Can be cut to size
- Includes concealed clips for attaching to the cabinet

#### **Pipe Enclosure**

- Used to provide a cover for pipes running from the ceiling to the work surface
- Can be used for island or perimeter locations
- Can support pegboards or water purification systems
- Cover pre-punched for attachment

### Product Number Size

P509-GG	84" T x 18" W x 6" D
	(213.4cm x 45.7cm 15.2cm)

### Product Number Width

For sitting height cabinets 28 1/2" Tall FFL-ADJ\*

2-18" (5.1-45.7cm)

 For standing height cabinets

 35 1/2" Tall

 FFH-01
 1" (2.5cm)

 FFH-04
 4" (10.2cm)

 FFH-08
 8" (20.3cm)

 FFH-ADJ\*
 2-18" (5.1-45.7cm)

• Cut to fit and includes slip to fit trim angle

Product Number	Width
For sitting height cabinets	
28 1/2" (72.4cm)	
FRL-07	7" (17.8cm)
For standing height cabinet	S
35 1/2" (90.1cm)	
FRH-07	7" (17.8cm)
FRH-08	8" (20.3cm)
FRH-14	14" (35.5cm)
FRH-20	20" (50.8cm)



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# Lab Shelving Systems



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### L80-7 84" tall x 1 1/4" x 2" Peninsula/Island system stanchion



### Stanchion Spacing:

Stanchions should be spaced so that the center line of each one is 3/4" longer than the respective shelf to be hung. See example to the right:





### L84 Bookend Shelf Bracket



### L81 Flange Style Bracket





Part Number	Length	
L84L	12" (30.5cm)	
L84R	12" (30.5cm)	

#### Application:

General purpose bookend shelf bracket

#### Features:

- 14GA. thick steel for superior strength
- (2) Die punched 1/4" diameter holes
- Works with L44-3 wall mount standard and L80-7 stanchion
- Brackets are available in left and right hand options

Finish:

Brushed zinc

Part Number	Length	
L81L	12" (30.5cm)	
L81R	12" (30.5cm)	

#### Application:

General purpose under mount bracket

#### Features:

- .085" thick tempered steel with stabilizer tab
- Keyhole slots for shelf mounting
- Works with L44-3 standard and L80-7 stanchion
- Brackets are available in left and right hand options

Finish:

Brushed zinc







### L55 U-Clip Mounting Bracket



### L10 Base Shoe



### L13 End Cap



Part Number	Length
L79-12	12' (365.8cm)

#### Application:

Cross member for L80-7 stanchions, cut to suit stanchion spacing

#### Features:

16 GA. construction
 Finish:
 Brushed zinc

Part Number
L55

### Application:

Fits inside L80-7 1 1/4" x 2" stanchion for the secure attachment to cross member

Finish:

Brushed zinc

Part Number
L10

#### **Application:**

For use as an anchoring plate with L80-7 peninsula/ island upright assembly

#### Features:

- Fits on outside of L80-7 stanchion
- 16 GA. construction

#### Finish:

Brushed zinc

Part	Number
	L13

#### Application:

Inserted at each exposed end of cross members for a finished appearance

Finish: Black Plastic

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### <u>Shelving</u>

- 12" (30.5cm) deep
- Chemical resistant black phenolic resin
- 1" (2.54cm) thick
- Front edge finished
- All other shelving parts ordered separately



Catalog #	Width
PS1224	24" (61.0cm)
PS1230	30" (76.2cm)
PS1236	36" (91.4cm)
PS1242	42" (106.7cm)
PS1248	48" (121.1cm)
PS1254	54" (137.2cm)
PS1260	60" (152.4cm)

### Shelf Rear Retaining Lips for bookend style brackets

- Provides for 1" (2.54cm) rear lip for island or peninsula shelving
- Attaches to the bottom of shelf
- Holes for attachment spaced at 6" intervals
- Brushed zinc finish to match shelving system
- Sized to fit shelf



Catalog #	For Shelf Size:
SLA24	24"
SLA30	30"
SLA36	36"
SLA42	42"
SLA48	48"
SLA54	54"
SLA60	60"



### Laboratory Work Surfaces

### **Custom Manufactured Work Surfaces**

Please note that we offer custom laboratory work surfaces in both 1" thick black epoxy resin and phenolic resin. These custom work surfaces are available for shipment within 6 business days of approved drawings. They will be designed and engineered to suit your needs. Contact us for full details.

### Work Surfaces without cutouts

- Chemical resistant black epoxy or phenolic resin
- 1" (2.54cm) thick
- Curb must be ordered separately
- Front edge finished
- All other edges are square





Standard Beveled Edge Finish Section view of work surface

Width	Depth	Epoxy part #	Phenolic part #
36" (91.4cm)	30" (76.2cm)	LE3630-1	LP3630-1
48" (121.9cm)	30" (76.2cm)	LE4830-1	LP4830-1
60" (152.4cm)	30" (76.2cm)	LE6030-1	LP6030-1
72" (182.9cm)	30" (76.2cm)	LE7230-1	LP7230-1
96" (243.8cm)	30" (76.2cm)	LE9630-1	LP9630-1

### Work Surface Curb

- Chemical resistant black epoxy or phenolic resin
- 1" (2.5cm) thick x 4" (10.2cm) high
- Provided in 96" (243.8cm) lengths

Length	Epoxy #	Phenolic #
96" (243.8cm)	LE9604-1	LP9604-1





### Work Surfaces with Sink Cutout



### **End Island Sink Work Surfaces**

O 27" 27"	<ul> <li>Work surface for a P186-58 or P186-52 cabinet</li> <li>Chemical resistant black epoxy or phenolic resin</li> <li>30" (76.2cm) depth</li> <li>1" (2.54cm) thick</li> <li>Sink cutout 15" x 25" (38.1cm x 63.5cm) to recieve a D55 drop in sink, fixture hole cutout diameter is 1 3/8" (3.5cm)</li> <li>Sink and fixture hole are centered in width of top</li> <li>Order sink separately</li> <li>Curb must be ordered separately</li> </ul>
	<ul> <li>Front and side edges are finished, rear</li> </ul>
	edge is square
<u>Width</u>	Epoxy part # Phenolic part #
54" (137)	7.2cm) LE5427E-D55 LP5427E-D55
60" (152)	2.4cm) LE6027E-D55 LP6027E-D55





# Accessories

# SOUTHWESTSOLUTIONSGROUP business organization systems

### Faucets



LB411-8VB-BH Deck Mounted Blade Handle Hot and Cold Water Mixing Gooseneck Faucet with vacuum breaker made of chrome plated brass with an 8" swivel gooseneck. Removable serrated hose connector. Valves are disc type with renewable internal assemblies.



#### LB0055

Aerator for LB411 fixtures Anti-splash aerator can be used in lieu of the removable straight serrated hose connectors supplied with the goosneck water faucet. 3/8" I.P.S. male thread inlet.



LB411-8V8 Deck Mounted Hot and Cold Water Mixing Gooseneck Faucet with vacuum breaker made of chrome plated brass with an 8" swivel gooseneck. Removable serrated hose connector. Valves are disc type with renewable internal assemblies.



#### LB611VB Deck Mounted Gooseneck Water Faucet Chrome plated brass with an 6" spread rigid vacuum breaker type gooseneck. Removable serrated hose connector. Valve is disc type with a renewable internal assembly.



LB7833 Distilled, Deionized and Ultra-Pure Water Faucet (deck mounted) made of chrome plated brass. All polypropylene internal construction with 6" spread gooseneck.



### Electrical - All stocked in a satin aluminum finish



LB433SA-WS Single gang, double face 120 V/20 Amp Supplied with outlets and cover plates



LB633SA-WS Double gang, double face 120 V/20 Amp Supplied with outlets and cover plates



#### LB800SA-WS This electrical pedestal can accomodate a variety of styles and configurations. It can provide for as many as 8 outlets from a single pedestal and can also act to house communication services. Outlets and cover plates supplied separately.

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### **Service Fixtures**

### Laboratory Ball Valves

Complete with 3/8" I.P.S. tank nipple. Specify service desired by noting a G, A, N, or V after the part number

LB4200-132AWSA

Double Gas, Air, Nitrogen

or Vacuum Deck Mounted

Fitting same as No. LB4200-

131WSA except consists of



LB4200-131WSA Gas, Air, Nitrogen or Vacuum Deck Mounted Fitting is chrome plated brass. Valve provides on/off control of gas, air or vacuum at pressures up to 75 PSI.

### **Emergency Equipment**



a 2-way 90 degree outlet turret and two laboratory ball valves.



LB4200-132SWSA Double Gas, Air, Nitrogen or Vacuum Deck Mounted Fitting same as No. LB4200-131WSA except consists of a 2-way 180 degree outlet turret and two laboratory ball valves.

LB806 Eye Wash (deck mounted) with two Gentle Spray outlet heads, stay-open ball valve and 90° swivel feature Right mounting. LB806LH for left hand mounting



ED043 Emergency shower Head Assembly Includes 10" diameter orange ABS plastic shower head. Operated by a rigid pull-rod and easy to grip handle. LB1022 Deck Mounted Dual Purpose Eye Wash/Drench Hose with two Gentle Spray outlet heads angled at 45° and squeeze valve with locking clip.



#### LB909

Free standing 10" dia. drench shower made of orange ABS plastic. Has a 1" ball valve operated by a rigid pull-rod and easy grip handle. Eye wash fixture with stainless steel bowl, four Gentle Spray heads and a "PUSH TO OPERATE" ball valve. Eye wash and shower operate independently. Overall heigth is 80" 1 1.4" I.P.S. female thread inlet and outlet.



### **Drop in Epoxy Resin Sinks**

DropIn<sup>®</sup> Sink Styles









**INSTOCK** Epoxy resin sinks are only available in black

Sink Part No.	Length	Width	Depth	Outlet	Weight (lb)
D-30	18.0	15.0	11.0	Corner	49
D-55	25.0	15.0	10.0	Corner	60
LB-U04 Cup Style	6	3	3.7		

All sinks come with tail piece outlet

### Pegboards



Stainless Steel Pegboards

Part Number	Size
LB-SS2430	24" W x 30" H
LB-SS3630	36" W x 30" H

Type 304 stainless steel pegboard with 32, 1/2" diameter, 6" long, white polypropylene pegs. Furnished with 4" wide drip trough and clear plastic drain tube.

With Finished Backs	Size
LB-SS2430FB	24" W x 30" H
LB-SS3630FB	36" W x 30" H





business organization systems

## Labs Built With Trust As Strong As Steel







Proudly Made in the USA