

# ASSEMBLY INSTRUCTIONS

## TechWorks™ Tilt Shelf

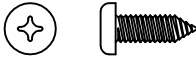

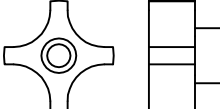
**NOTE:** Please count and inspect all pieces before disposing of any carton or packing materials.

### COMPONENTS

When ordering components, specific color and/or size information may be required.

REF. #	QTY.	DESCRIPTION	PART No.	
1	1	TILT SHELF	CALL~~**	
2	1	R.H. TILT SUPPORT	A7132**	
3	1	L.H. TILT SUPPORT	A7133**	** Denotes Color Code
4	1	INNER R.H. SUPPORT	B6798**	~~Denotes Size
5	1	INNER L.H. SUPPORT	B6797**	
6	1	SHELF ANGLE	CALL~~**	

**HARDWARE BAG (PART No. A6699)** \*for individual item, order that part number

REF. #	QTY.	DESCRIPTION	PART No.	
E1	9	#10 X 3/4 SCREW	X11*	
E2	8	NYLON WASHER	W78*	
E3	4	KNOB	K26*	

1. Place shelf upside down on non-scratching surface.

2. Attach Shelf Inner Supports (4 and 5) to top (1) as shown using Screws (E1). Do not tighten Screws. See Fig. 1.

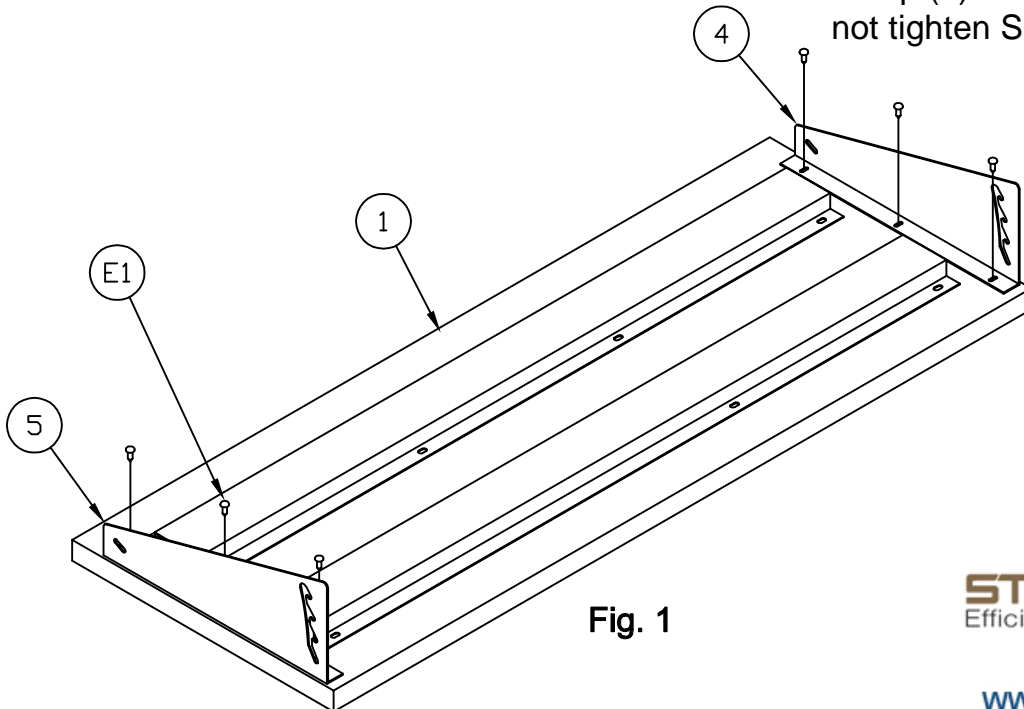


Fig. 1

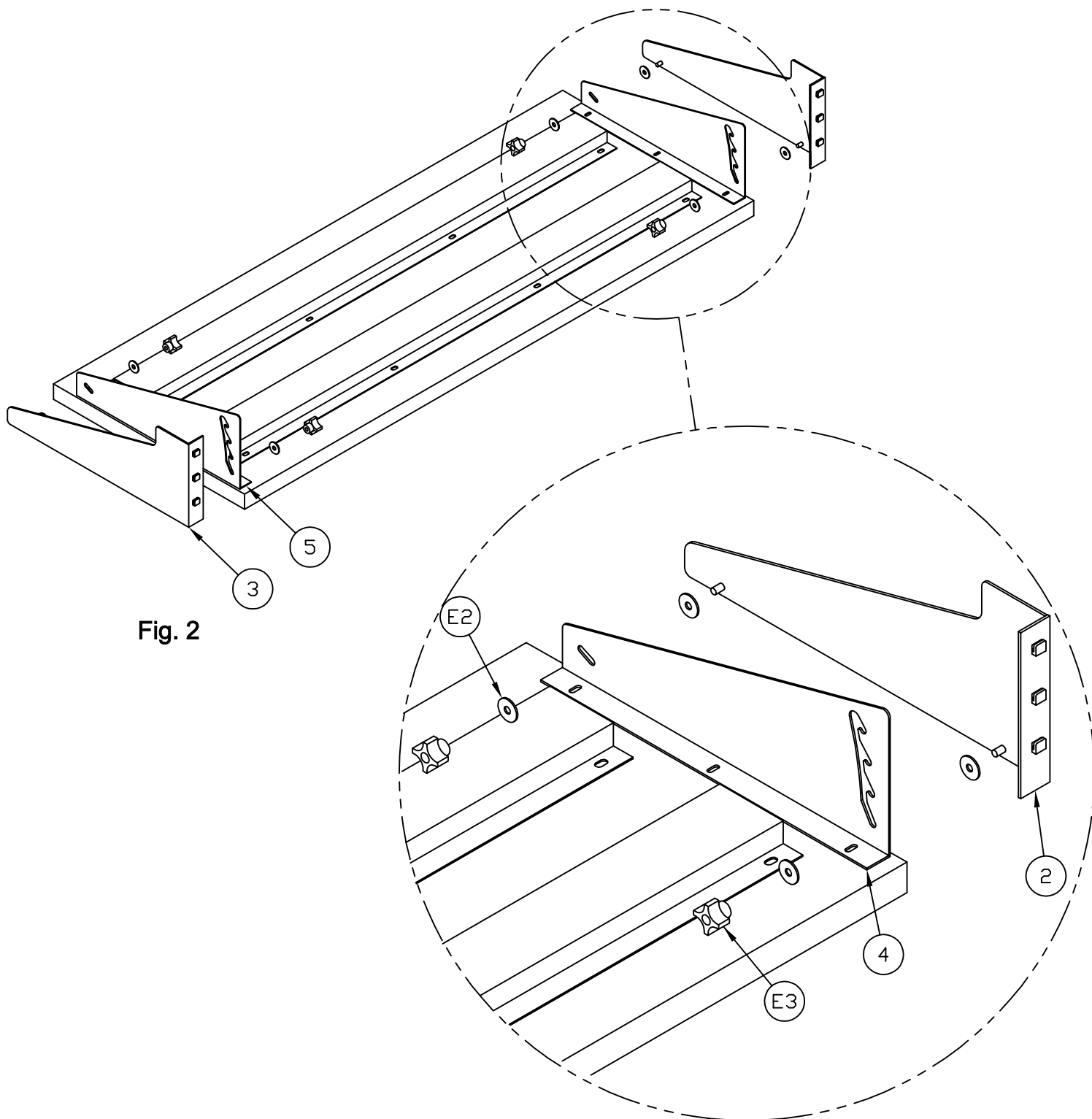


Fig. 2

3. Attach the Outer Shelf Supports (2 and 3) using the the Plastic Washers (E2) and the Knobs (E3) as shown.

(Note: A washer must go one on each side of the Inner Shelf Support (4 and 5). See Fig. 2

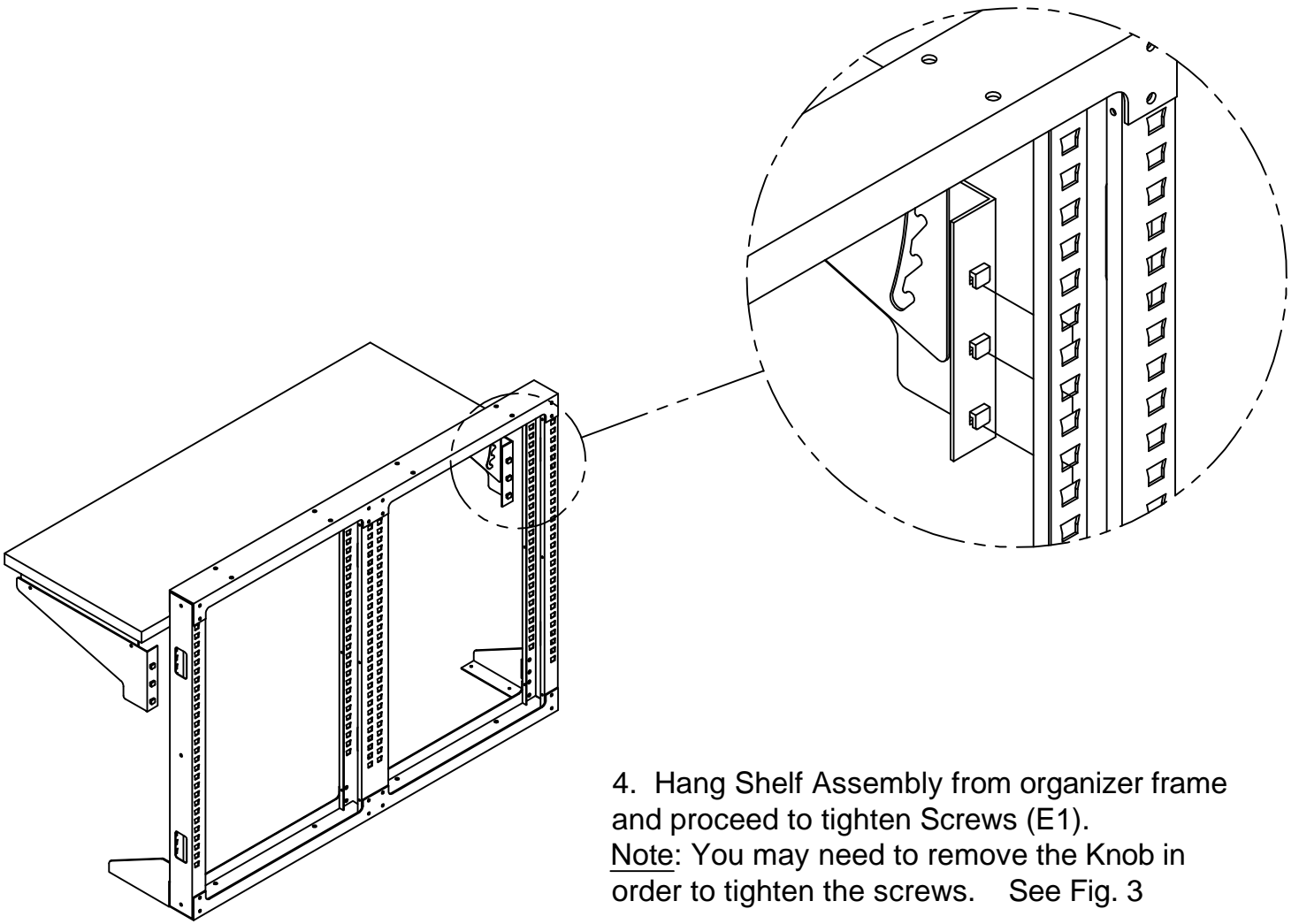


Fig. 3

4. Hang Shelf Assembly from organizer frame and proceed to tighten Screws (E1).

Note: You may need to remove the Knob in order to tighten the screws. See Fig. 3

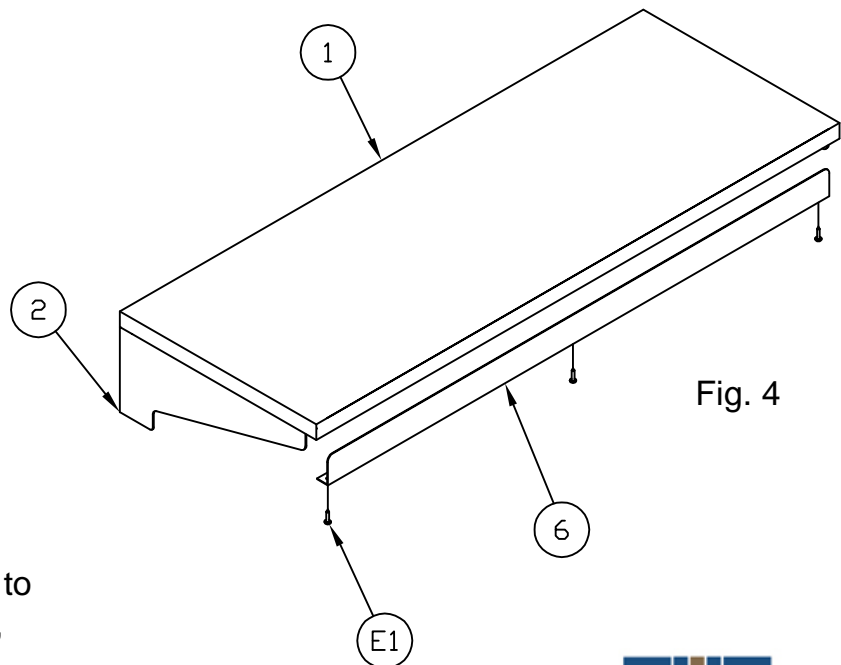


Fig. 4

\*Optional front safety lip

Use remaining Screws (E1) to attach the Lip to the bottom, front edge of the Shelf (1).

See Fig. 4

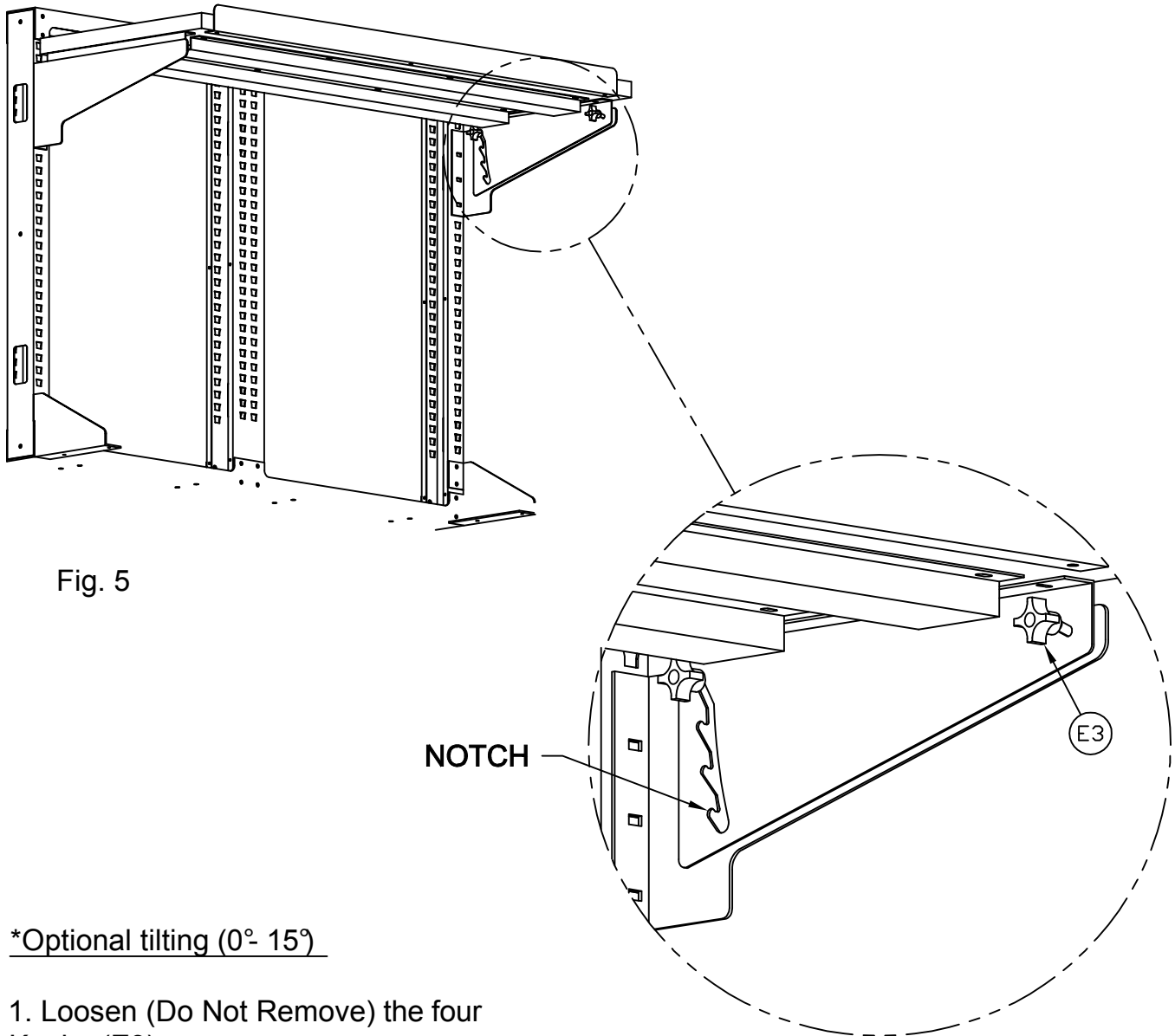


Fig. 5

\*Optional tilting (0°- 15°)

1. Loosen (Do Not Remove) the four Knobs (E3).
2. Lift on the back of the shelf and push up on the front of the shelf.
3. Rest the shelf in one of the four notches:
  - a. Top notch = 0°
  - b. 2nd notch = 5°
  - c. 3rd notch = 10°
  - d. Bottom notch = 15°

See Fig. 5

# ASSEMBLY INSTRUCTIONS





## TechWorks™ Fixed Shelf

**NOTE:** Please count and inspect all pieces before disposing of any carton or packing materials.





**COMPONENTS:** When ordering components, specific color and/or size information may be required. Contact a Mayline Customer Service Representative. 1-800-822-8037

REF. #	QTY.	DESCRIPTION	PART No.	
1	1	SHELF	CALL~~**	
2	1	R.H. SHELF SUPPORT	B6708**	** Denotes Color Code
3	1	L.H. SHELF SUPPORT	B6709**	~~Denotes Size





**24" & 30" SHELF HARDWARE BAG (PART No. A7176)** \*for individual item, order that part number

REF. #	QTY.	DESCRIPTION	PART No.	
E1	6	#10 X 3/4 SCREW	X11*	 
E2	2	#10-32 X 1/2 THREAD CUTTING SCREW	X204*	 

**48" & 60" SHELF HARDWARE BAG (PART No. A7175)** \*for individual item, order that part number

REF. #	QTY.	DESCRIPTION	PART No.	
E1	7	#10 X 3/4 SCREW	X11*	 
E2	2	#10-32 X 1/2 THREAD CUTTING SCREW	X204*	 
E3	1	CENTER SHELF SUPPORT	B6707*	

**72" SHELF HARDWARE BAG (PART No. A7103)** \*for individual item, order that part number

REF. #	QTY.	DESCRIPTION	PART No.	
E1	8	#10 X 3/4 SCREW	X11*	 
E2	2	#10-32 X 1/2 THREAD CUTTING SCREW	X204*	 
E3	2	CENTER SHELF SUPPORT	B6707*	

1. Attach Shelf Supports (2, 3, and E3) to Upright at desired height.  
See Fig. 1. Make sure tabs are properly seated. See Fig 1A

2. Attach Screws (E2) into Shelf Supports. See Fig 1.

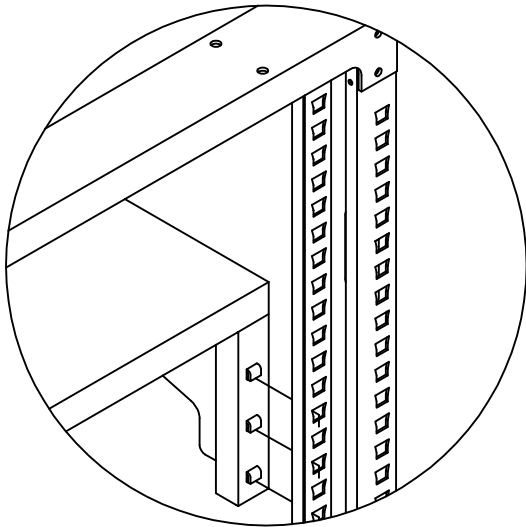


Fig. 1A

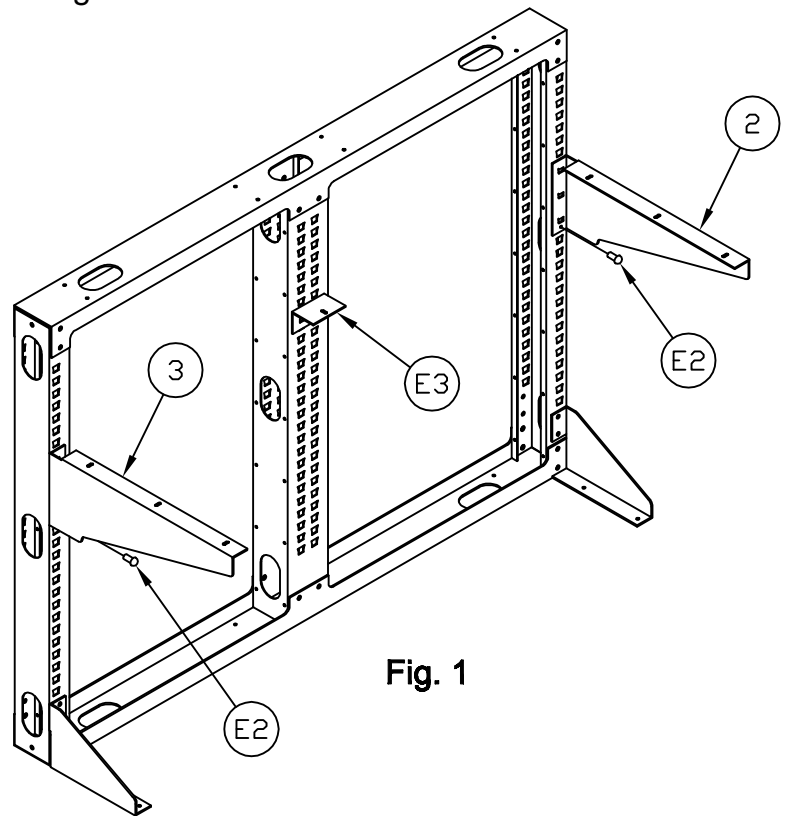


Fig. 1

3. Attach Shelf (1) to Shelf Supports using Screws (E1).  
See Fig. 2

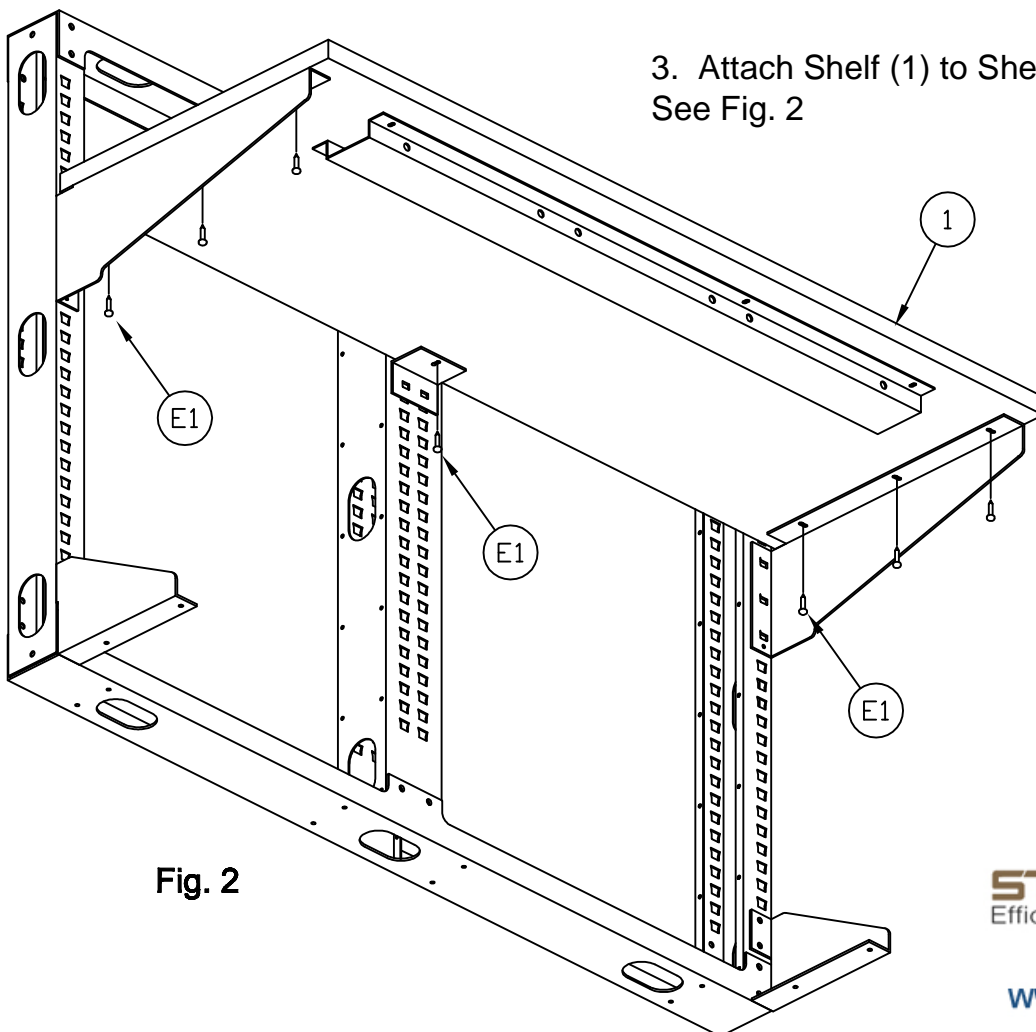


Fig. 2

# ASSEMBLY INSTRUCTIONS



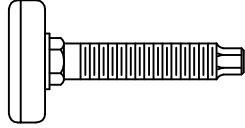










## TechWorks™ Corner Tables

NOTE: Please count and inspect all pieces before disposing of any carton or packing materials.

COMPONENTS: When ordering components, specific color and/or size information may be required.

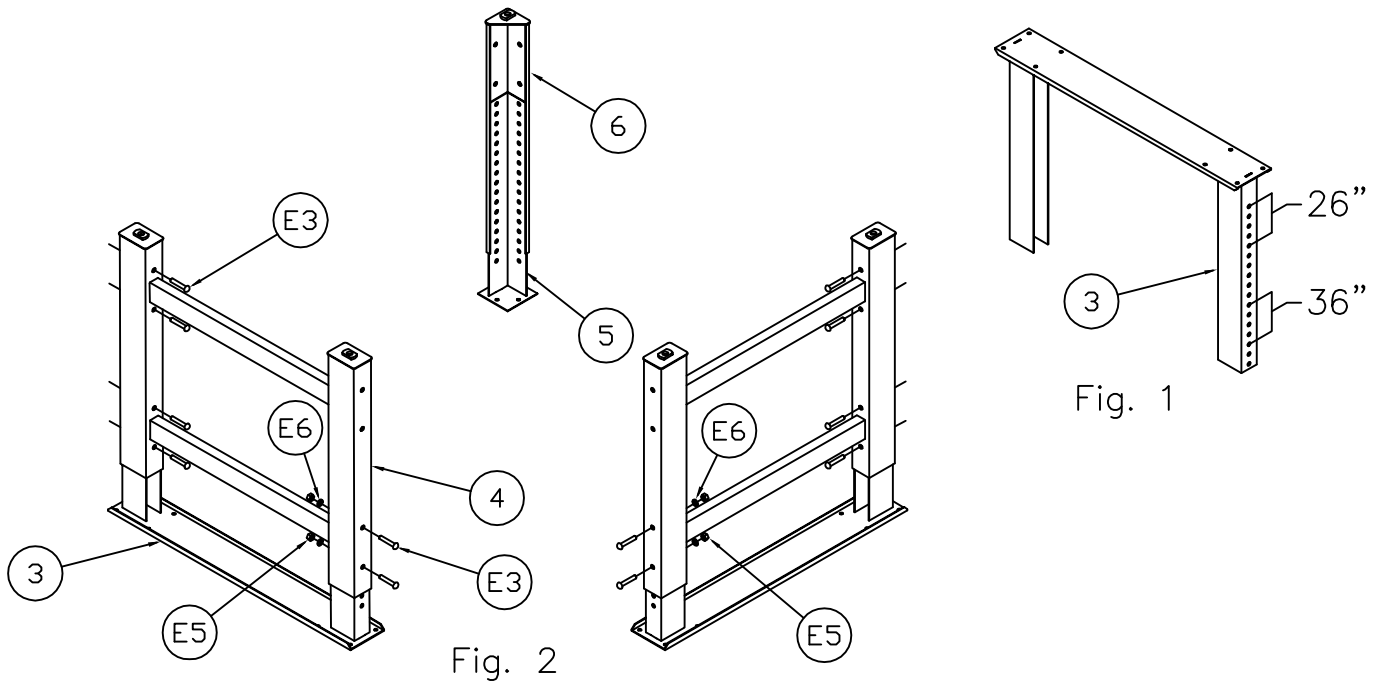
REF. #	QTY.	DESCRIPTION	PART No.	** Denotes Color Code ~~Denotes Size
1	1	TOP	CALL~~**	
2	2	SPREADER	CALL~~**	
3	2	UPPER LEG ASSEMBLY	A7104**	
4	2	LOWER LEG ASSEMBLY	A7603**	
5	1	UPPER CORNER LEG	A7134**	
6	1	LOWER CORNER LEG	A7135**	

HARDWARE BAG (PART No. A7163) \*for individual item, order that part number

REF. #	QTY.	DESCRIPTION	PART No.	
E1	18	1/4-20 X 1/2 SCREW	X352*	 
E2	5	GLIDE	Q588*	
E3	12	5/16-18 X 3 1/2 SCREW	X241*	 
E4	8	5/16-18 X 3/4 SCREW	X410*	 
E5	20	5/16-18 HEX NUT	T130*	 
E6	20	LOCK WASHER	W77*	 
E7	4	HOLE PLUG	F639*	 

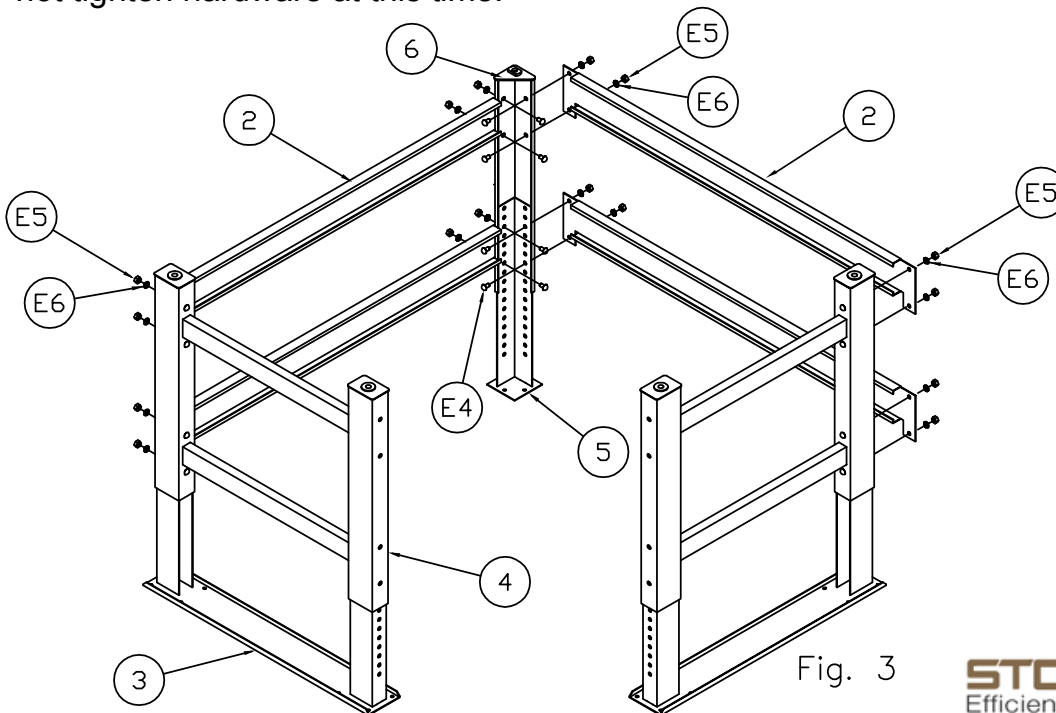
1. Select height for table using the holes in the Upper Leg (3). See Fig.1

2. Insert Screws (E3) through Upper Leg (3) and Lower Leg (4) at desired position (12x). Secure using four Lock Washers (E6) and four Hex Nuts (E5) where shown. See Fig 2. Do not tighten hardware at this time.



3. Assemble Spreaders (2) and Leg Assembly (3 & 4) and secure using Lock Washers (E6) and Nuts (E5). See Fig. 3

4. Assemble Corner Upper Leg (5), Corner Lower Leg (6) and Spreaders (2) at the same height as the Leg Assembly (3 & 4) using Screws (E4), Lock Washers (E6) and Nuts (E5). Do not tighten hardware at this time.





5. Place Top (1) upside-down. Place Leg Assembly onto Top. Align holes in Leg Assembly with inserts in Top. See Fig. 4

6. Attach Leg Assembly to Top using Screws (E1).

7. Screw Glides (E2) into threaded holes on Lower Legs.

8. Tighten all hardware.

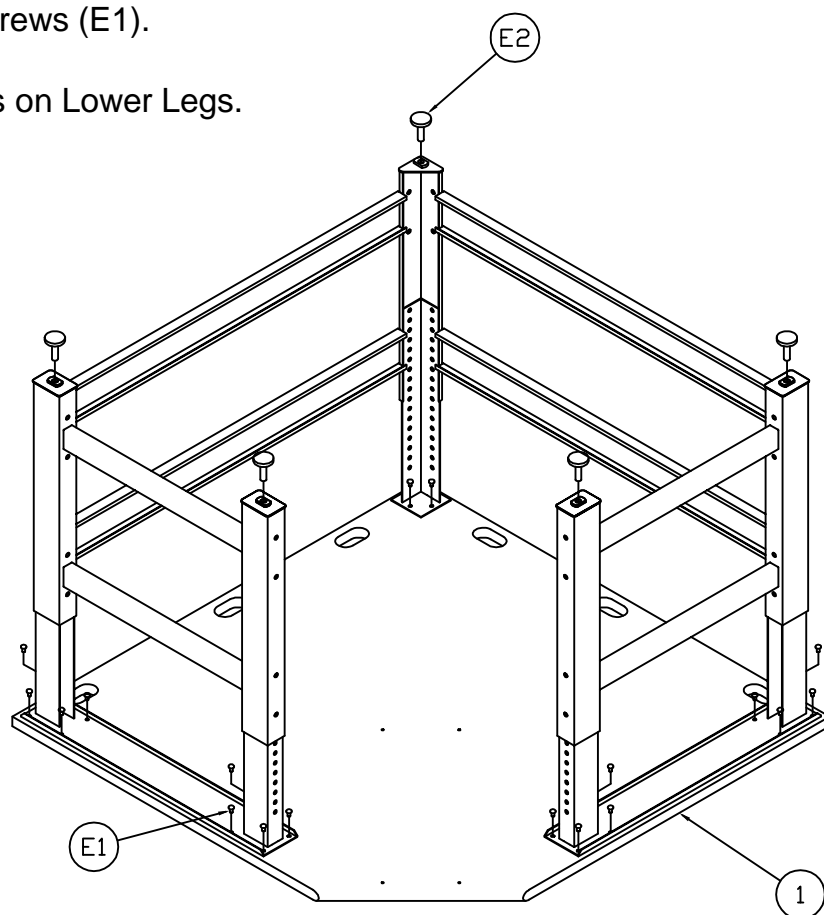


Fig. 4

9. Flip table.

10. Insert Hole Plugs (E6) into front of table legs (4x).

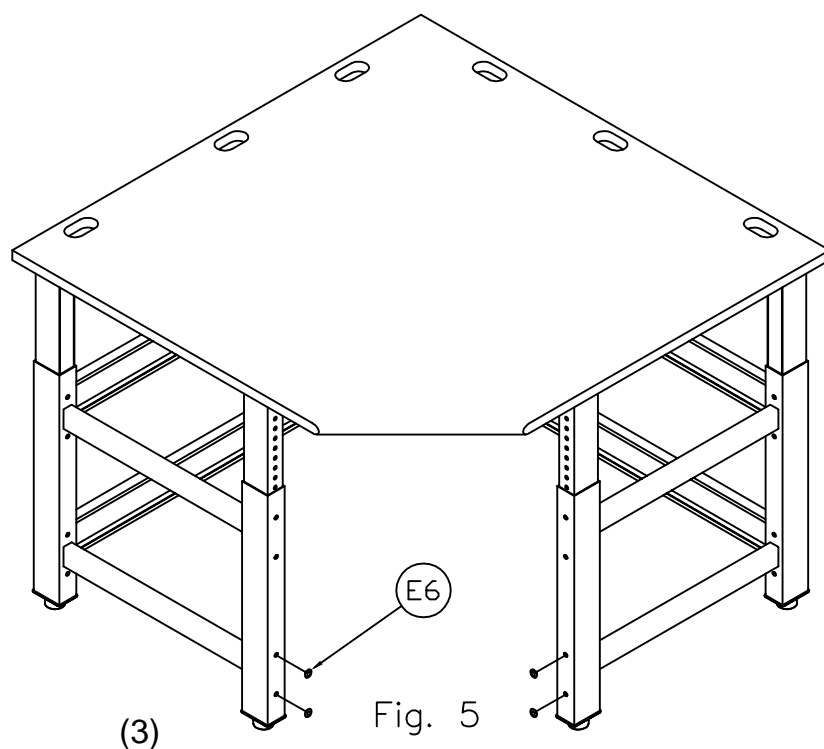


Fig. 5

# ASSEMBLY INSTRUCTIONS


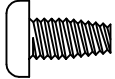

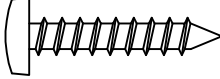
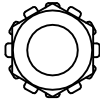


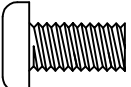
## TechWorks Organizer Frame

**NOTE:** Please count and inspect all pieces before disposing of any carton or packing materials.

**COMPONENTS:** When ordering components, specific color and/or size information may be required.

REF. #	QTY.	DESCRIPTION	PART No.	
1	4	CROSS WAY	CALL~~**	
2	4	UPRIGHT	CALL~~**	
3	2	CENTER UPRIGHT	CALL~~**	
4	1	L.H. FOOT	B7683 **	** Denotes Color Code
5	1	R.H. FOOT	B7684 **	~~Denotes Size
6	1	CONNECTOR	CALL~~**	
7	1	CONNECTOR COVER	CALL~~**	

**HARDWARE BAG (PART No. A7700)** \*for individual item, order that part number

REF. #	QTY	DESCRIPTION	PART No.		
E1	6	#10-32 X 1/2 SCREW	X204*		
E2	21	#10 X 1 SCREW	X12*		
E3	4	5/16-18 KEPS NUT	T108*		
E4	60	5/16-18 X 3/4 SCREW	X410*		

1. Laying on a non-scatching surface, place Uprights (2 and 3) in Crossway (1) and attach using Screws (E4). Do not tighten Screws.

\*Be sure all upright trapezoidal holes are orientated in the same direction.

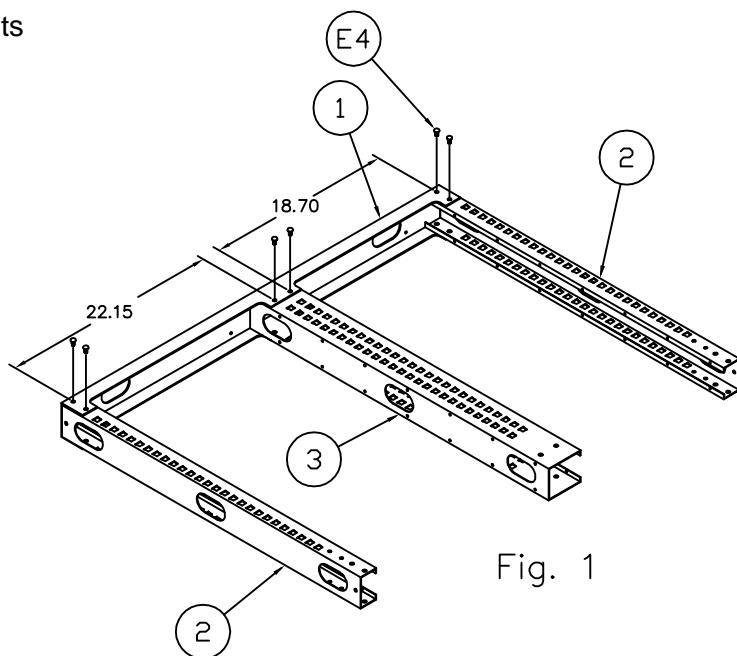
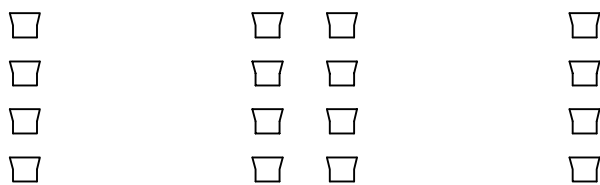


Fig. 1

2. Place remaining Crossway (1) onto the opposite end of the Uprights (2 and 3) and attach using Screws (E4). Do not tighten.

3. Square the assembly by measuring diagonally.

4. Tighten all Screws (E4).

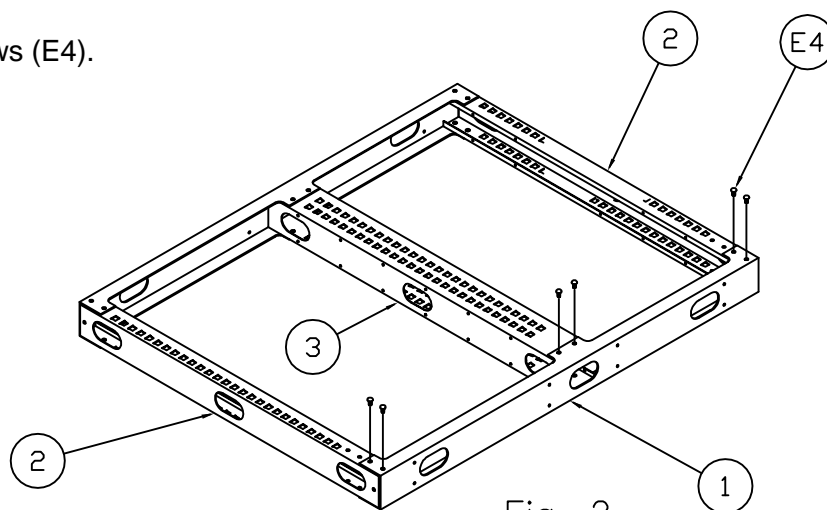


Fig. 2

5. Flip assembly over and install Screws (E4).

6. Repeat Steps 1, 2 & 3.

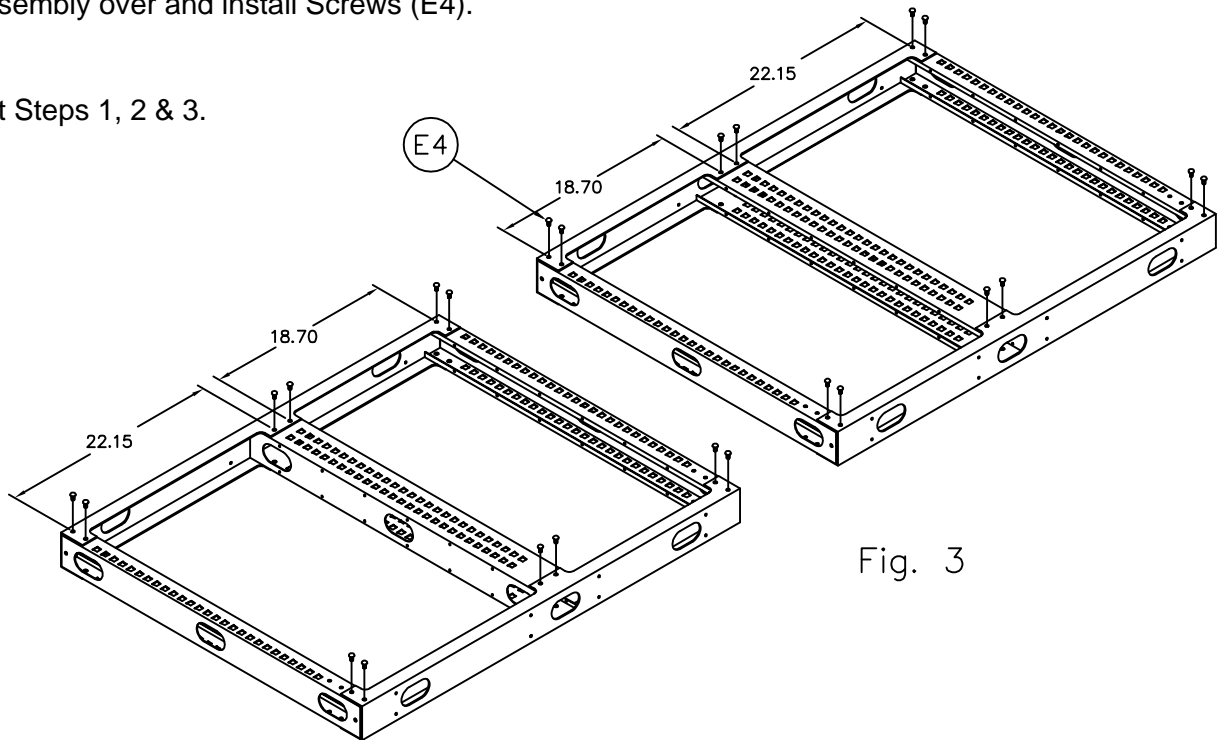


Fig. 3

7. Remove grommets from top of worksurface.

8. Place Organizer Frame Assembly onto worksurface and align grommet holes in Crossway (1) and attach using Screws (E2).

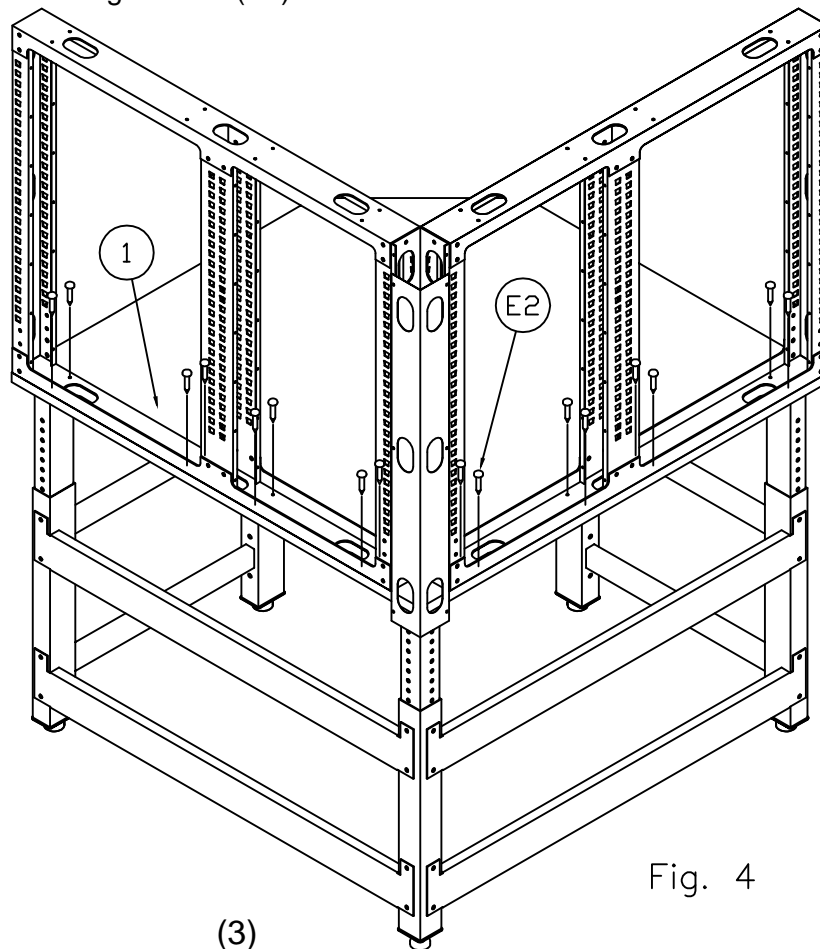


Fig. 4

9. Place Connector (6) against corner uprights and secure using Screws (E3) and Nuts (E4).

10. Place Connector Cover (7) over Connector and attach with Screws (E1).  
See Fig. 5

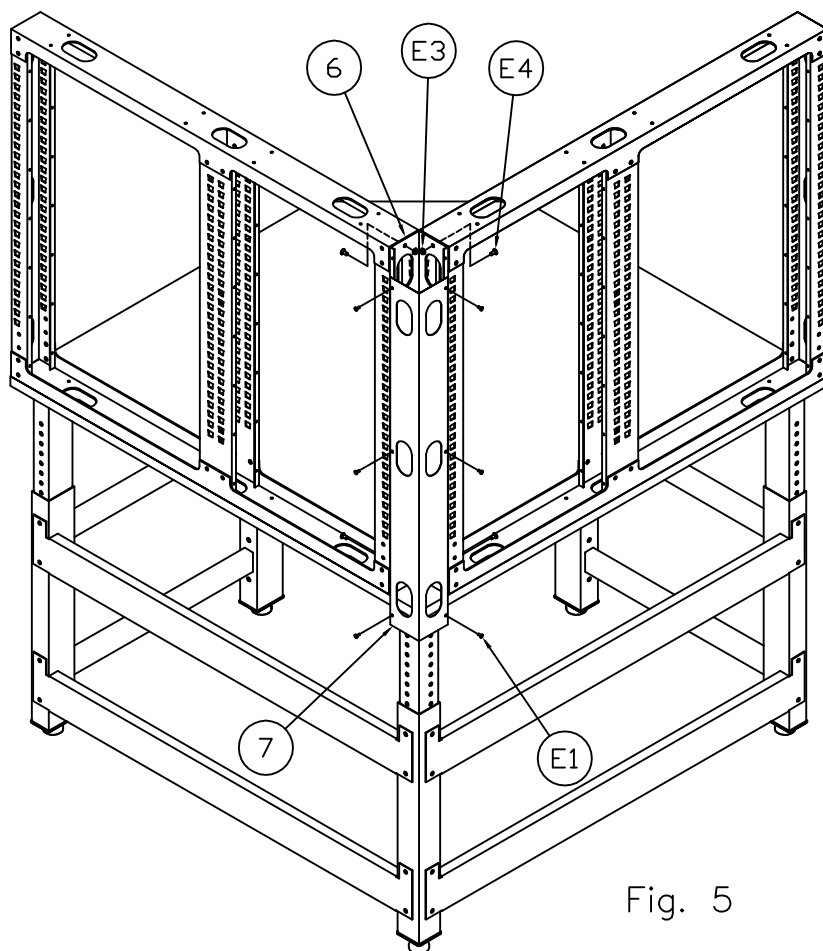


Fig. 5

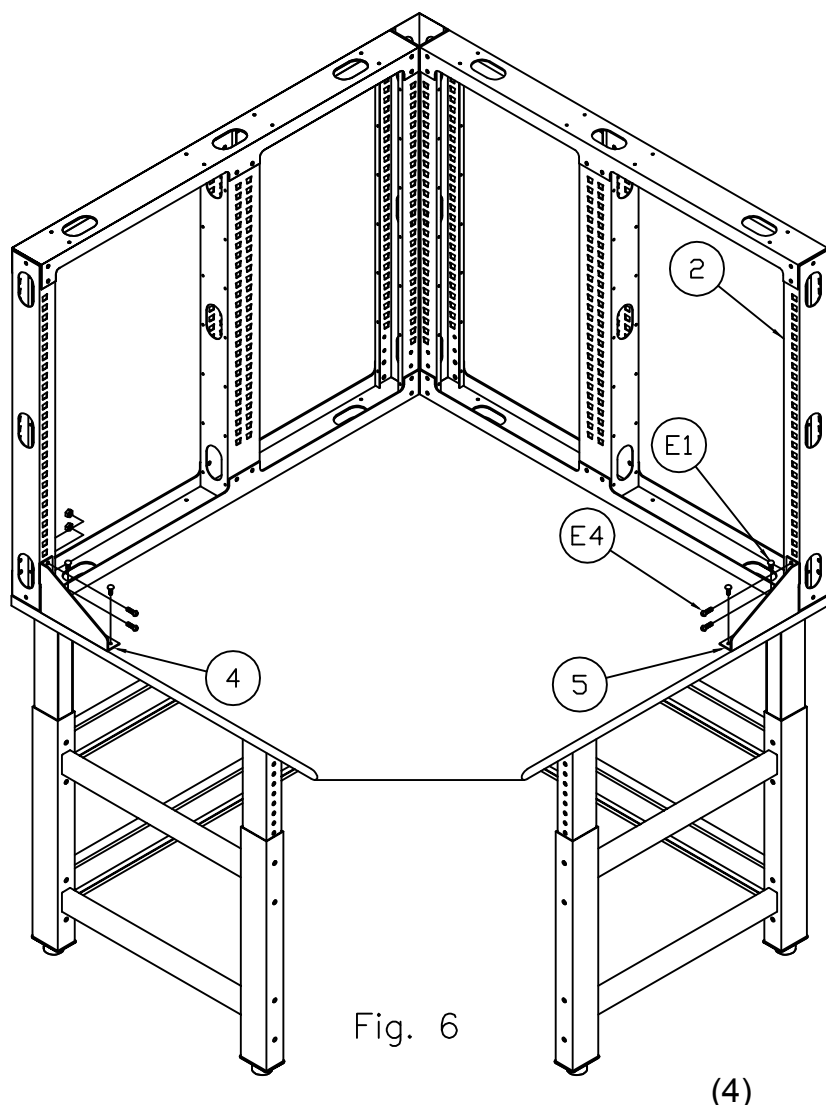


Fig. 6

11. Attach Feet (4 and 5) to outer Uprights (2) using Screws (E4). Do Not Tighten.

12. Using Screws (E1) attach feet to worksurface by pushing feet tight against the upright. Making sure upright is perpendicular to floor.

13. Tighten Screws (E4).

14. Replace grommets into holes.

# ASSEMBLY INSTRUCTIONS


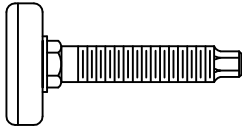



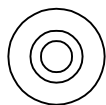
## TechWorks™ Tables

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**COMPONENTS:** When ordering components, specific color and/or size information may be required.  
Contact a Mayline Customer Service Representative. 1-800-822-8037

REF. #	QTY.	DESCRIPTION	PART No.	
1	1	TOP	CALL ~ ~ **	
2	2	SPREADER	CALL ~ ~ **	** Denotes Color Code
3	2	UPPER LEG ASSEMBLY	A7104**	~ ~ Denotes Size
4	2	LOWER LEG ASSEMBLY	A7603**	

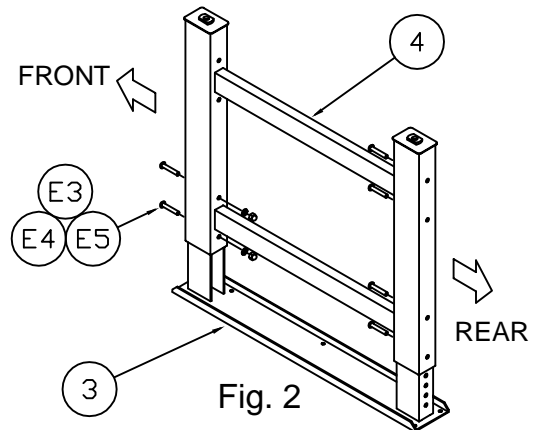
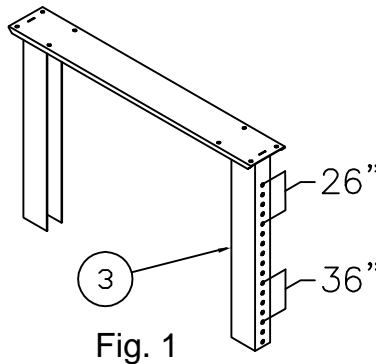
**HARDWARE BAG (PART No. A7071)** \*for individual item, order that part number

REF. #	QTY.	DESCRIPTION	PART No.	
E1	16	1/4-20 X 1/2 SCREW	X352*	
E2	4	GLIDE	Q588*	
E3	12	5/16-18 X 3 1/2 SCREW	X241*	
E4	12	5/16-18 HEX NUT	T130*	
E5	12	LOCK WASHER	W77*	
E6	4	HOLE PLUG	F639*	

1. Select height for table using the holes in the Upper Leg (3). See Fig. 1

2. Insert Screws (E3) through Lower Leg (4) and Upper Leg (3) at the desired height (six places). Secure using Lock Washer (E5) and Hex Nut (E4) two places in FRONT as shown. Screws only at REAR. Do not tighten hardware at this time.

3. Repeat steps 1 and 2 for the other leg.



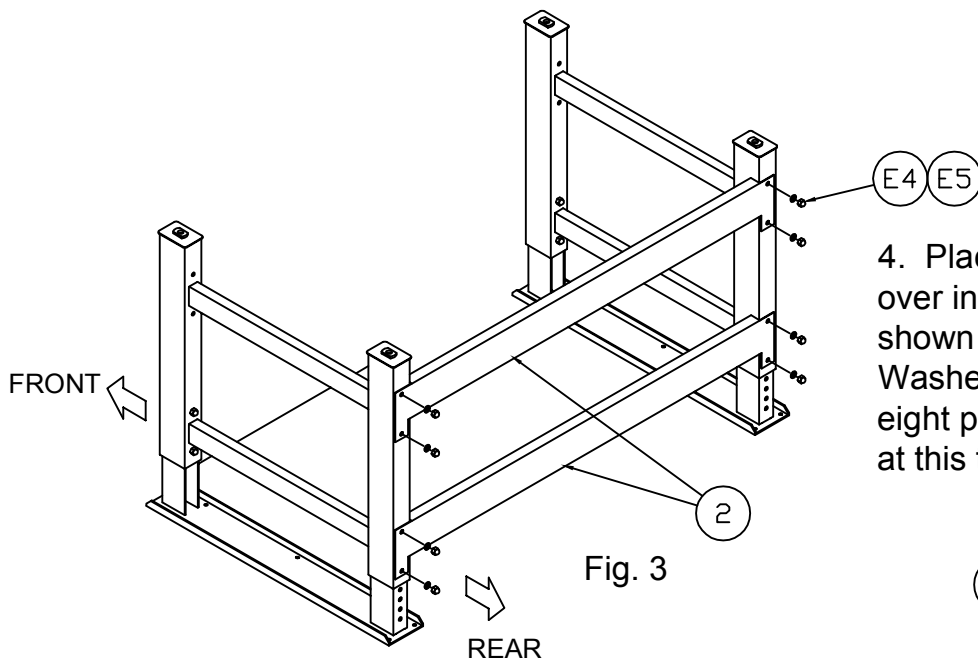


Fig. 3

4. Place Spreaders (2) in position over inserted screws at REAR as shown in Fig. 3. Secure using Lock Washers (E5) and Hex Nuts (E4) in eight places. Do not tighten hardware at this time.

5. Place Top (1) upside down. Place leg assembly onto the Top. Align holes in leg assembly with inserts in the top. See Fig. 4

6. Fasten Leg Assembly to Top using Screws (E1).

7. Screw Glides (E2) into threaded holes in Lower Leg (4).

8. Tighten all hardware.

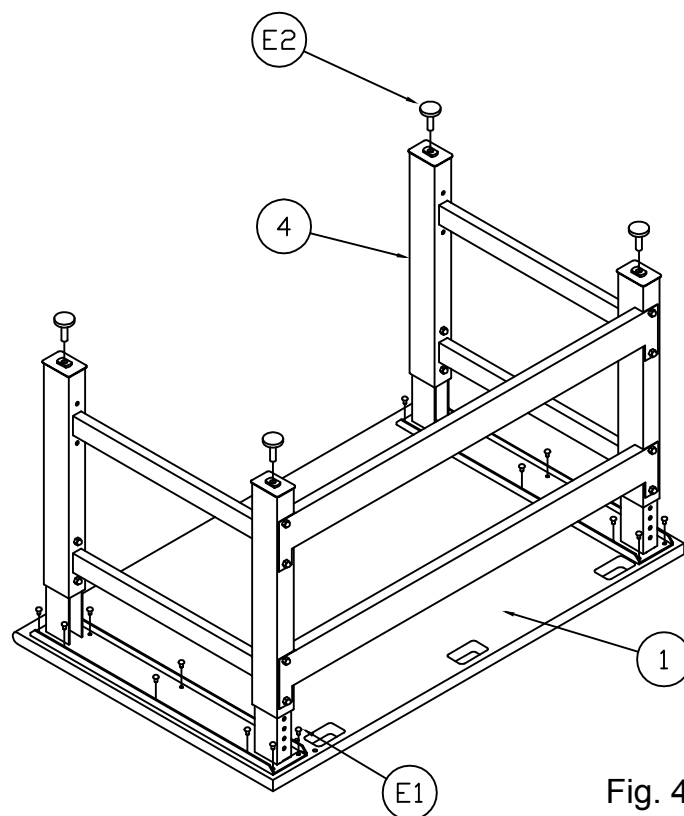
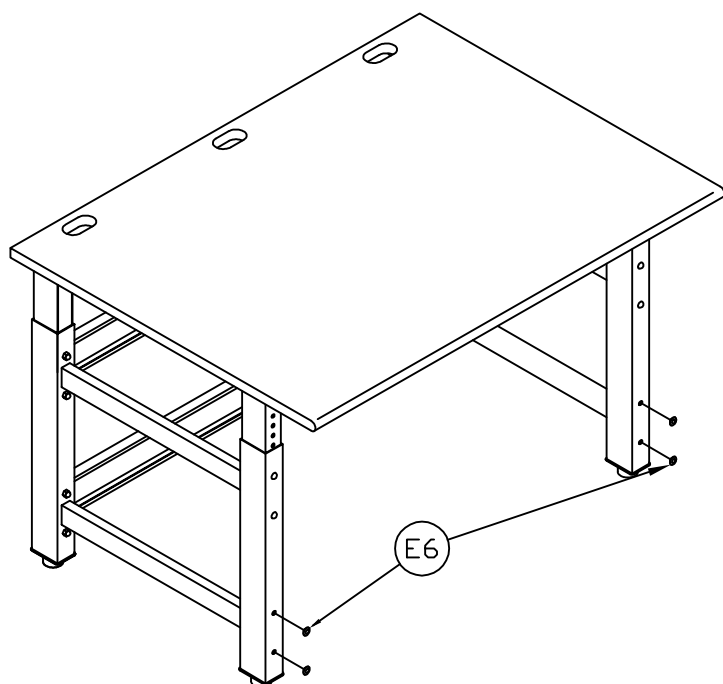


Fig. 4

9. Flip table into an upright position.

10. Insert Hole Plugs (E6) into lower front of table legs.



# ASSEMBLY INSTRUCTIONS


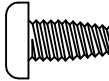


## TechWorks™ Powerstrip

NOTE: Please count and inspect all pieces before disposing of any carton or packing materials.

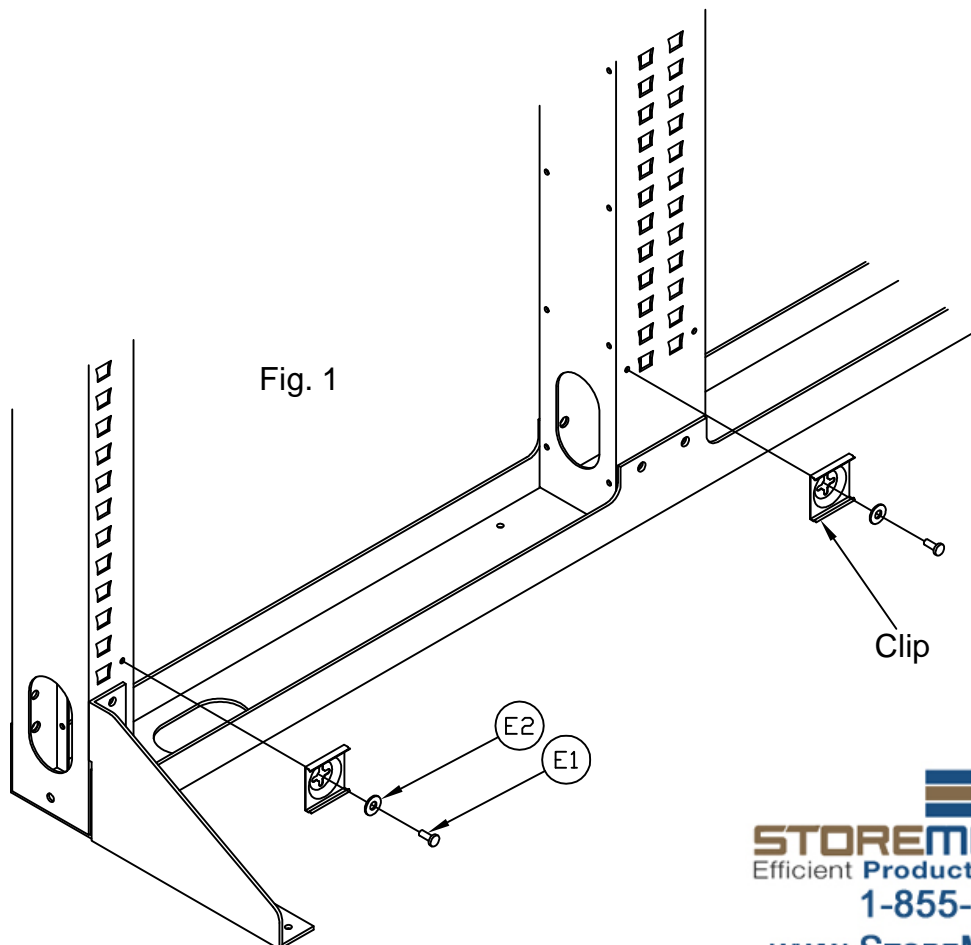
COMPONENTS When ordering components, specific color and/or size information may be required.

<u>REF. #</u>	<u>QTY.</u>	<u>DESCRIPTION</u>	<u>PART No.</u>	
1	1	POWERSTRIP with CLIPS	CALL~~	~~Denotes Size

HARDWARE BAG (PART No. A7188) \*for individual item, order that part number

<u>REF. #</u>	<u>QTY.</u>	<u>DESCRIPTION</u>	<u>PART No.</u>	
E1	2	#10-32 X 1/2 THREAD CUTTING SCREW	X204*	 
E2	2	WASHER	W13*	 

1. Attach Clips to Uprights using Washers (E2) and Screws (E1). See Fig. 1





2. Snap the powerstrip (1) into the clips (2). See Fig. 2

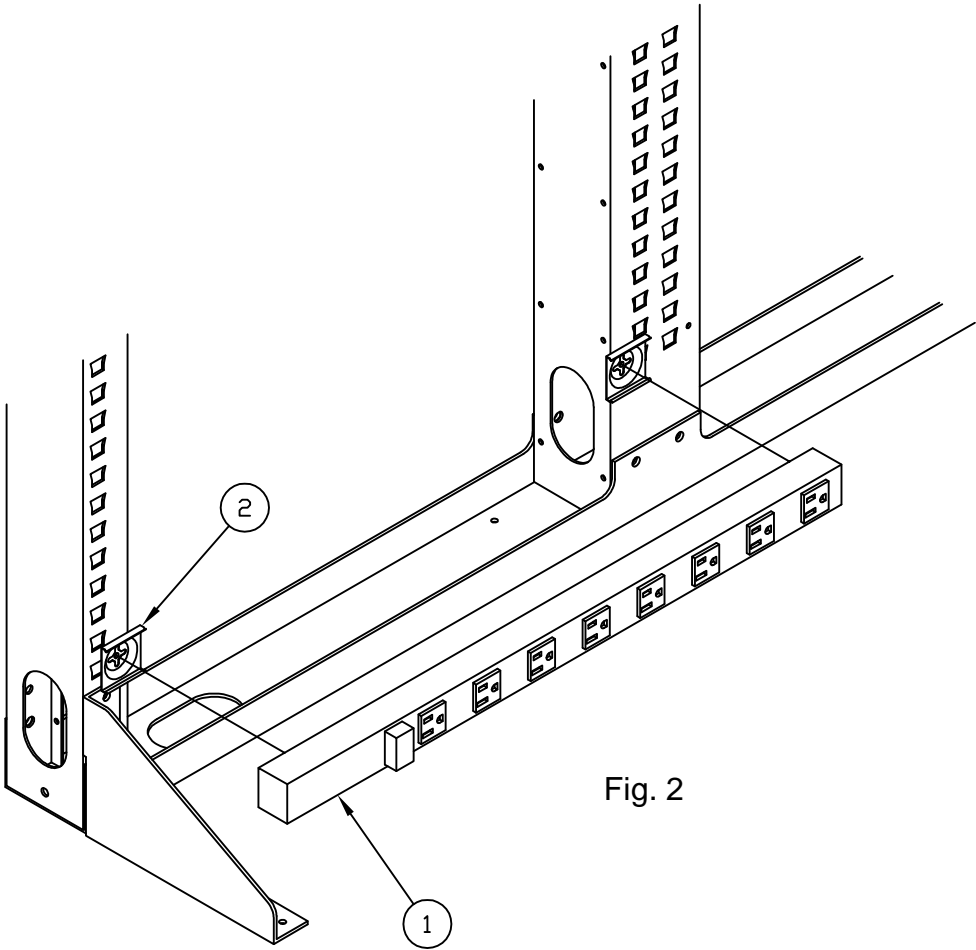


Fig. 2

# ASSEMBLY INSTRUCTIONS



## TechWorks™ Organizer Frame

NOTE: Please count and inspect all pieces before disposing of any carton or packing materials.

**COMPONENTS:** When ordering components, specific color and/or size information may be required.

REF. #	QTY.	DESCRIPTION	PART No.	
1	2	CROSS WAY	CALL~~**	
2	2	UPRIGHT	CALL~~**	
3	1, 2	CENTER UPRIGHT	CALL~~**	** Denotes Color Code
4	1	L.H. FOOT	B7683 **	~~Denotes Size
5	1	R.H. FOOT	B7684 **	

**HARDWARE BAG (PART No. A7698)** \*for individual item, order that part number

REF. #	QTY	DESCRIPTION	PART No.	
E1	17	#10 X 1 SCREW	X12*	
E2	40	5/16-18 X 3/4 SCREW	X410*	

1. Laying on a non-scratching surface, place Uprights (2 and 3) in Crossway (1) and attach using Screws (E2).  
Do not tighten Screws.

\*Be sure all upright trapezoidal holes are orientated in the same direction.

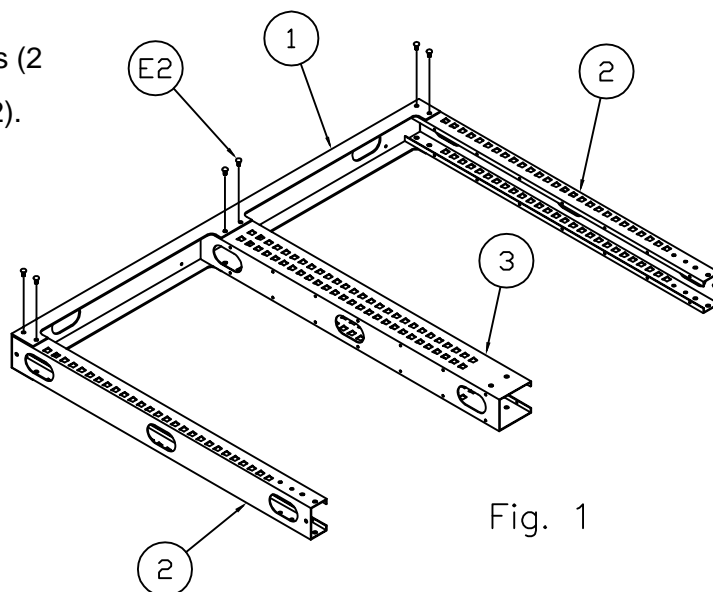
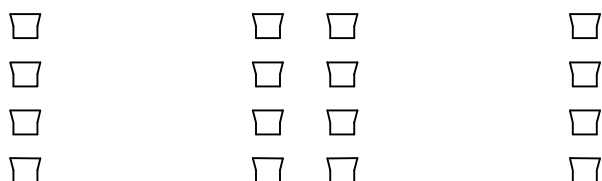


Fig. 1



2. Place remaining Crossway (1) onto the opposite end of the Uprights (2 and 3) and attach using Screws (E2). Do not tighten.

3. Square the assembly by measuring diagonally.

4. Tighten all Screws (E2).

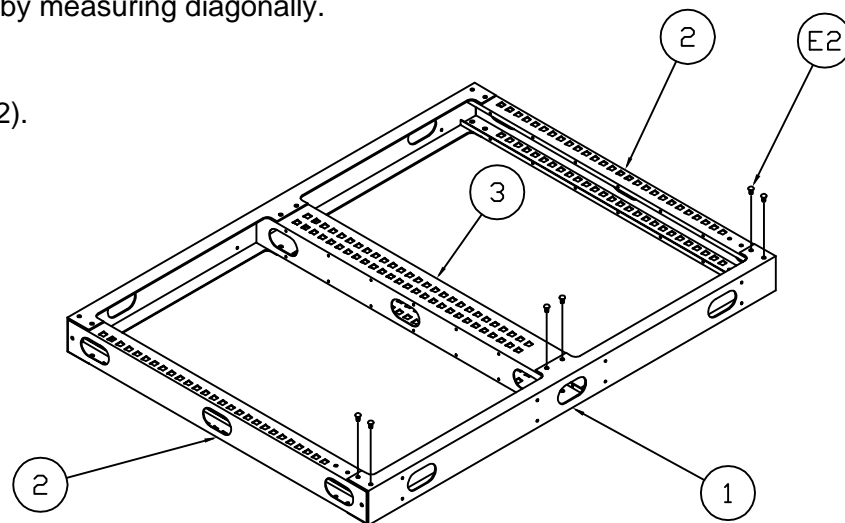


Fig. 2

5. Flip assembly over and install Screws (E2).

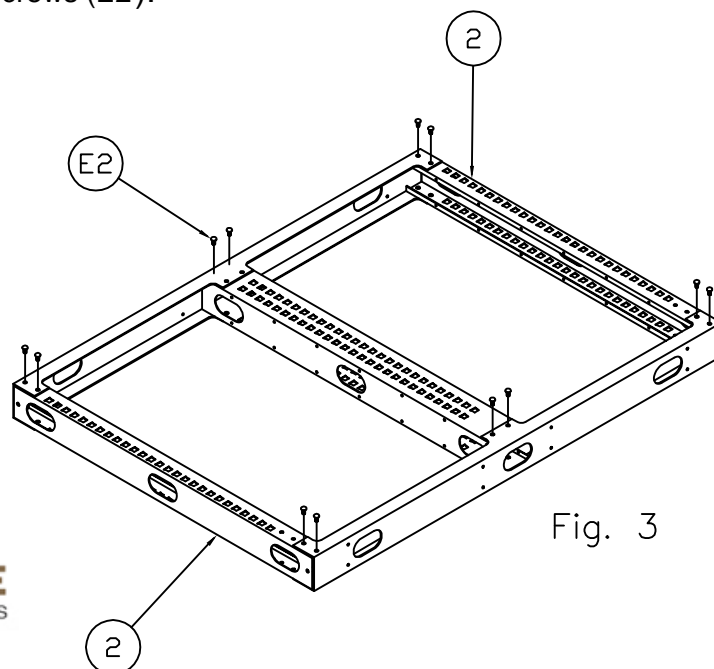


Fig. 3

6. Remove grommets from top of worksurface.

7. Place Organizer Frame Assembly onto worksurface and align grommet holes in Crossway (1) and attach using Screws (E1).

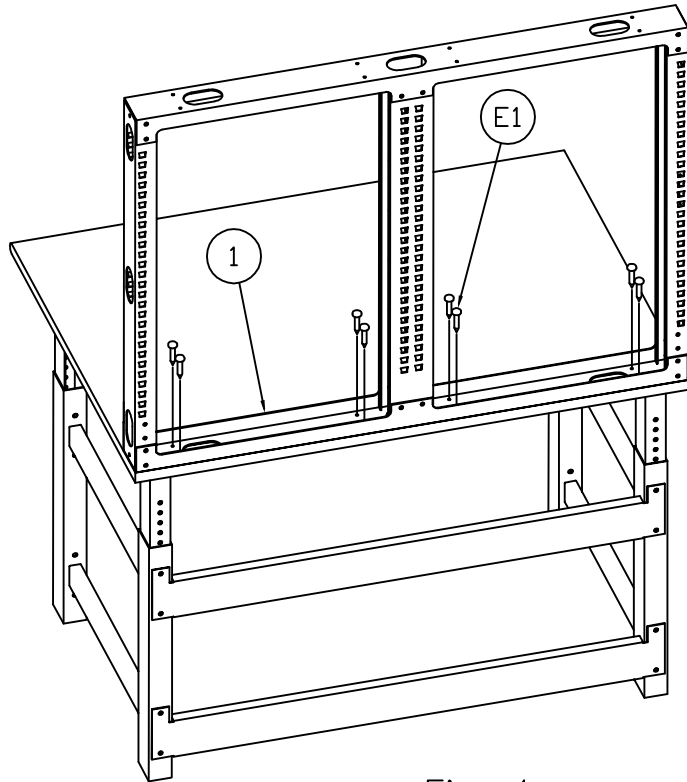


Fig. 4

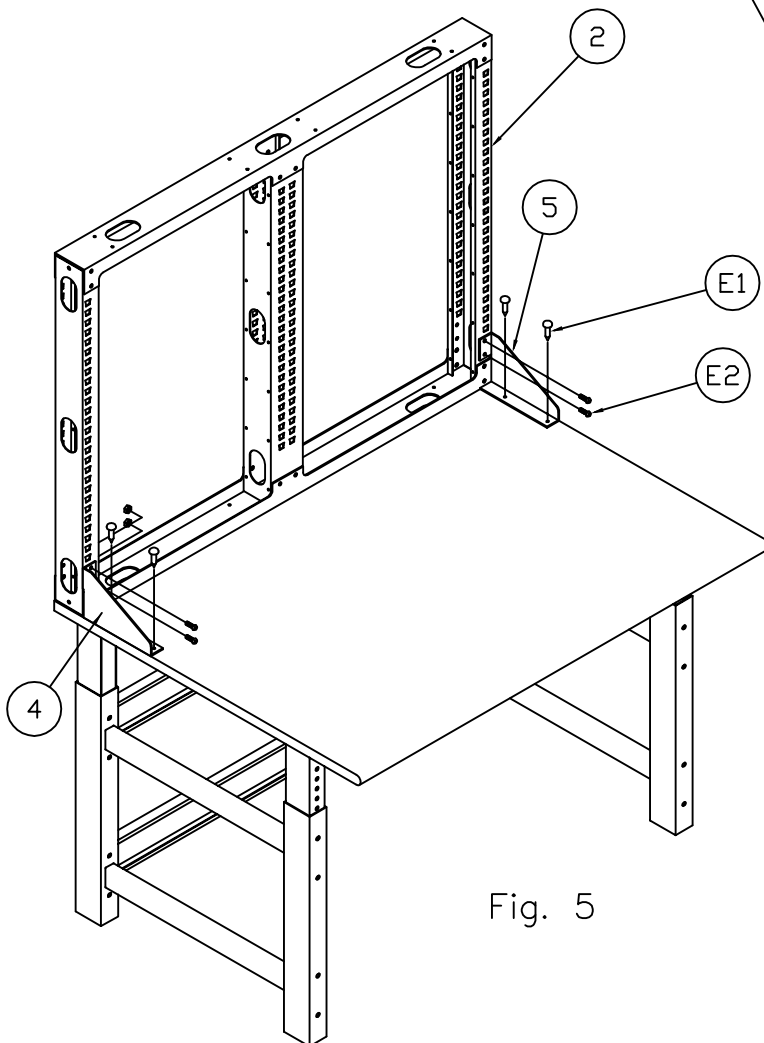


Fig. 5

8. Attach Feet (4 and 5) to outer Uprights (2) using Screws (E2). Do Not Tighten.

9. Using Screws (E1) attach feet to worksurface by pushing feet tight against the upright. Making sure upright is perpendicular to floor.

10. Tighten Screws (E2).

11. Replace grommets into holes.