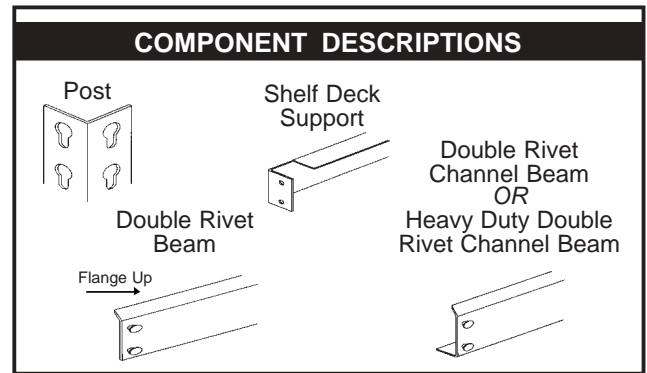
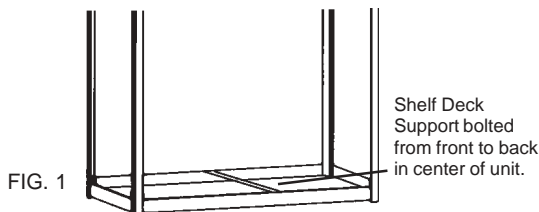


RIVET RACK CARTS ASSEMBLY INSTRUCTIONS



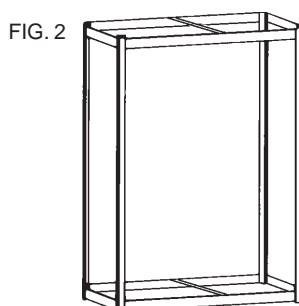
STEP 1: Bottom Shelf

- Components: 4 Posts (P)
2 Double Rivet Beams (DR)
These are the steel beams that support the front and back of the shelf.
2 Double Rivet Beams (DR)
These are the steel beams that support the sides of the shelf.
1 Shelf Deck Support (SDS), if applicable.
These are the steel supports that support the center of the decking. Units with deck supports are standard 1 per shelf.
- Build the bottom shelf by inserting the Double Rivet Beams (flange up, see drawing top right) into the bottom two keyholes of each post. Bolt the Shelf Deck Support from front to back in center of shelf.



STEP 2: Top Shelf

- Components: 2 Double Rivet Beams (DR)
These are steel beams that support the front & back of the shelf.
2 Double Rivet Beams (DR)
These are the steel beams that support the sides of the shelf.
- Build the top shelf by inserting the Double Rivet Beams (flange up) into the top two keyholes of each post. Bolt the Shelf Deck Support from front to back in center of shelf (if applicable).



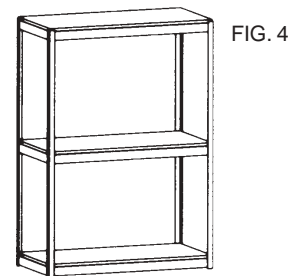
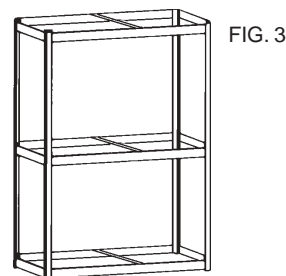
STEP 3A: Middle Shelves (Standard Capacity)

- Components: 2 Double Rivet Beams (DR)
These are steel beams that support the front and back of the shelf.
2 Double Rivet Beams (DR)
These are the steel beams that support the sides of the shelf.
1 Shelf Deck Support (SDS)
These are the steel supports that support the center of the decking.
- Determine the shelf spacing. Insert each Double Rivet Beam into keyhole (flange up) for both front/back and side supports. Bolt 1 Shelf Deck Support from front to back in the center of unit (if applicable). See Figure 3.

OR

STEP 3B: Middle Shelves (Heavy Duty Capacity)

- Components: 2 Double Rivet Channel Beams (DC)
These are the steel beams that support the front and back of the shelf.
2 Double Rivet Heavy Duty Channel Beams (DCH)
These are the steel beams that support the front and back of the shelf.
- Determine the spacing. Insert each Double Rivet Channel or Heavy Duty Channel Beam, Front & Back Supports, into keyholes. Insert each Double Rivet Beam side supports into keyholes (flange up). Bolt 1 Shelf Deck Support from front to back in center of unit. See figure 3.



STEP 4: Particle Board Decking

- Place one particle board decking on each shelf.

Special Notes:

- It is recommended that a rubber mallet be used to hammer the beam securely into place.
- Cardboard or carpet can be used to protect flooring.

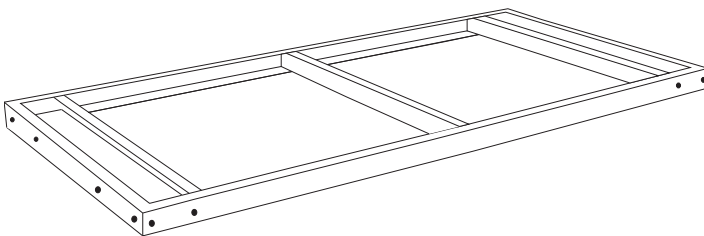
Mobile Shelf Cart Base

Assembly Instructions

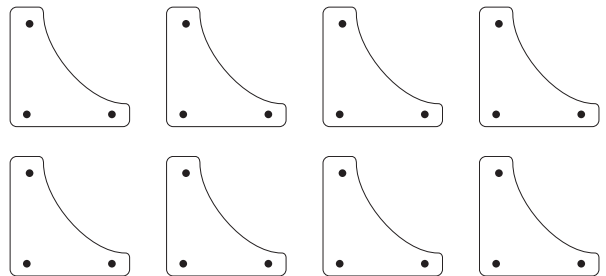


PARTS LIST

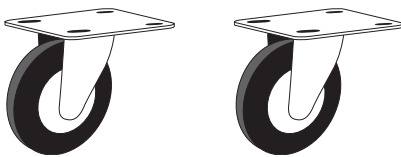
BASE



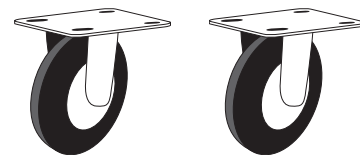
8 CORNER BRACKETS



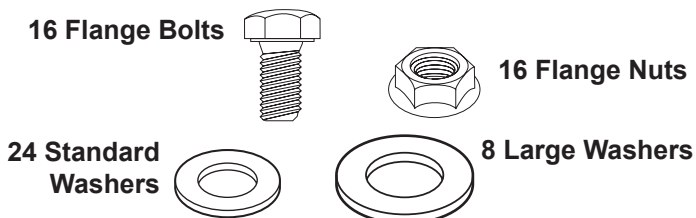
2 SWIVEL CASTERS



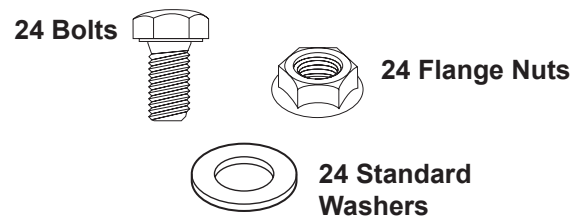
2 RIGID CASTERS



Caster Nuts & Bolts



Base Nuts & Bolts



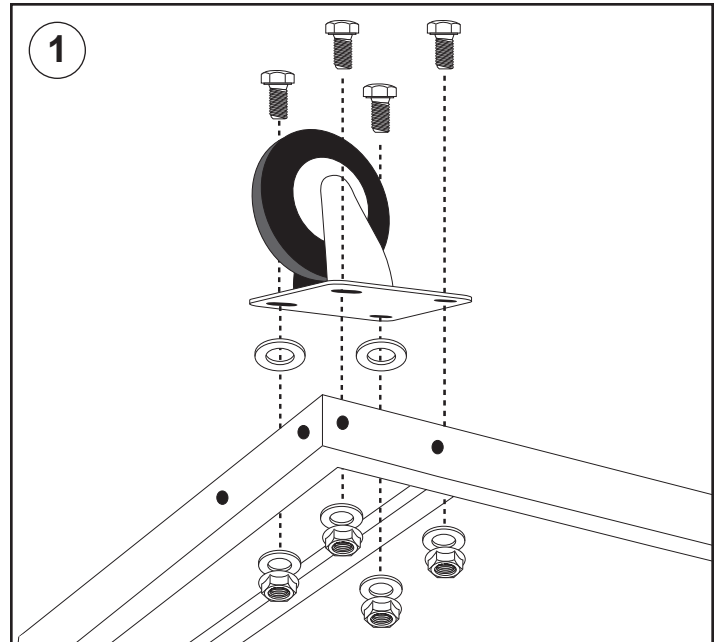
GENERAL SAFETY INFORMATION

Some parts may have sharp edges. Care must be taken when handling various pieces to avoid injury. For safety, wear a pair of work gloves when assembling or performing any maintenance.

STEP 1

Attach Swivel Casters to the Mobile Base. (Dia. 1)

Using 4 bolts, 4 flange nuts, 4 standard washers and 2 large washers per Caster. First mount the inside 2 holes of the casters by placing the washer in between the caster and the mobile base and locking them into place with the bolts. Now finish mounting the caster to the base by utilizing two flange nuts and 2 flange bolts to the remaining outside holes.



STEP 2 - Attach Rigid Caster to the Mobile Base (Dia. 1)

Using 4 bolts, 4 flange nuts, 4 small washers and 2 large washers per Caster. First mount the inside 2 holes of the casters by placing the washer in between the caster and the mobile base and locking them into place with the bolts. Now finish mounting the caster to the base by utilizing two flange nuts and 2 flange bolts to the remaining outside holes.

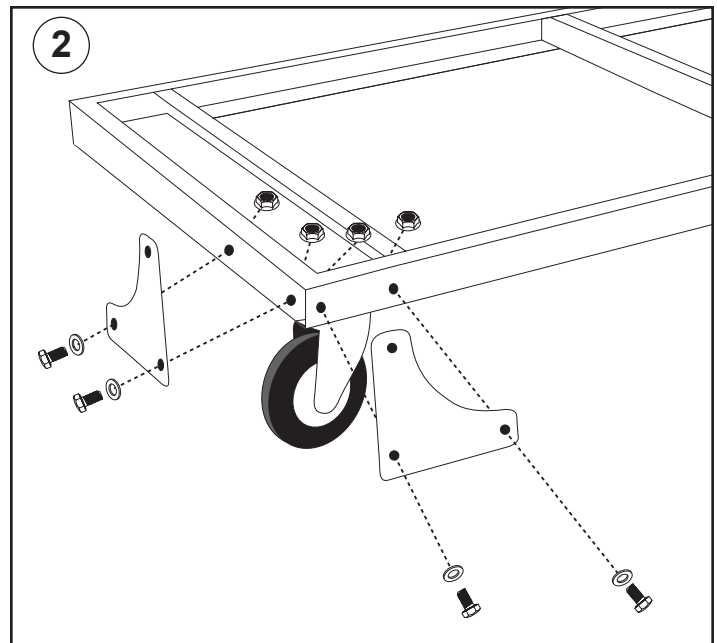
STEP 3

Place Base onto casters right side up.

STEP 4

Mount Corner Brackets (Dia. 2)

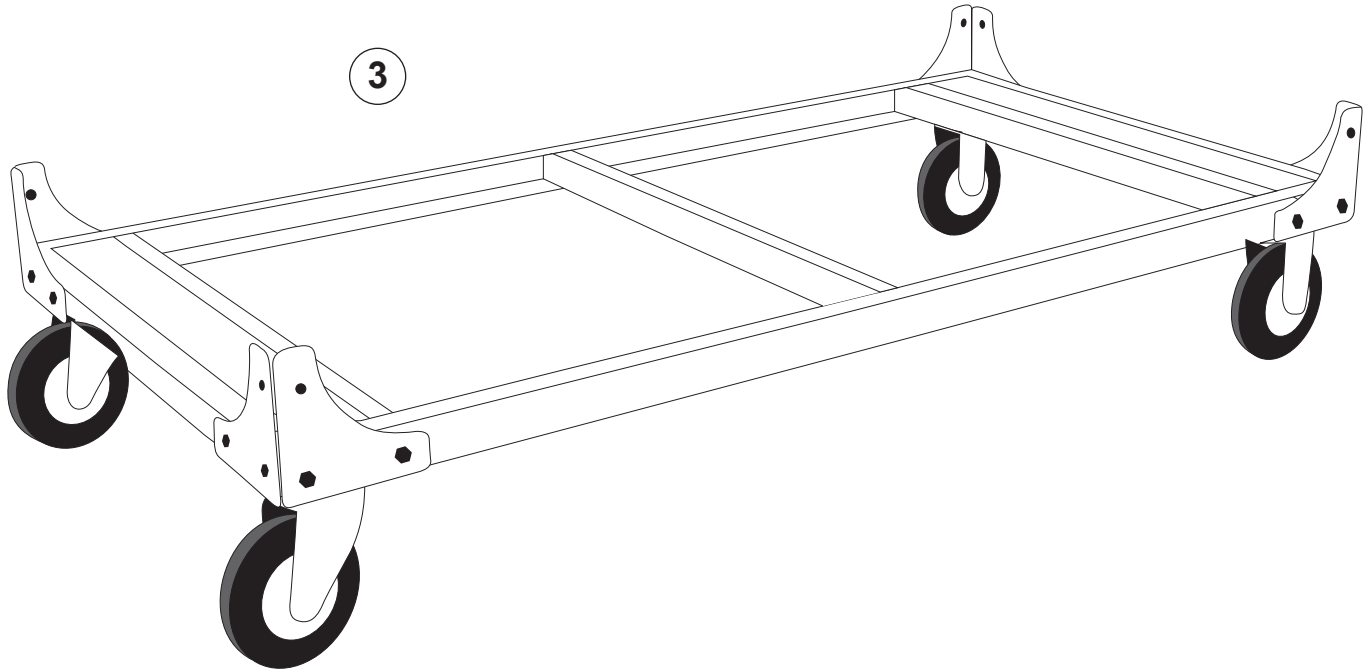
Attach two corner brackets to each end of the mobile base using 2 hex bolts, 2 washers and 2 serrated nuts per bracket. Ensure you attach the two brackets to each corner so that they are back to back creating a corner that extends up with two mounting holes.



STEP 5

Complete Mobile Base Assembly (Dia. 3)

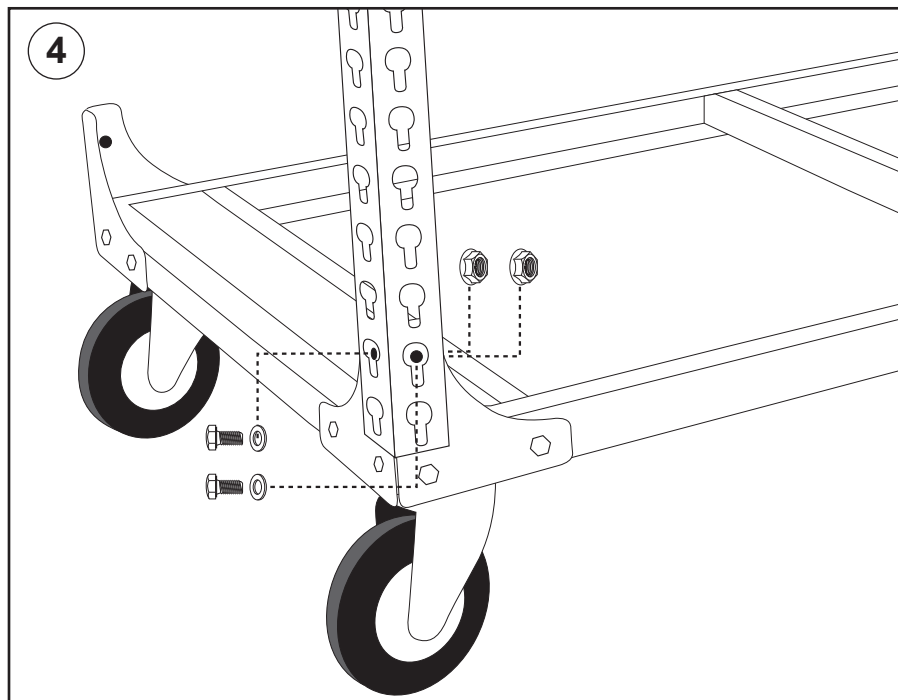
Recheck all nuts and bolts for tightness. Mobile base assembly has now been completed.



STEP 6

Attach Uprights to Mobile Base (Dia. 4)

When you begin to assemble the entire mobile shelving unit, ensure the uprights are mounted to the outside corners of the mounted brackets. Mount the upright utilizing the second hole of the upright from the bottom using 1 bolt, 1 washer and serrated nut.



Exploded View

