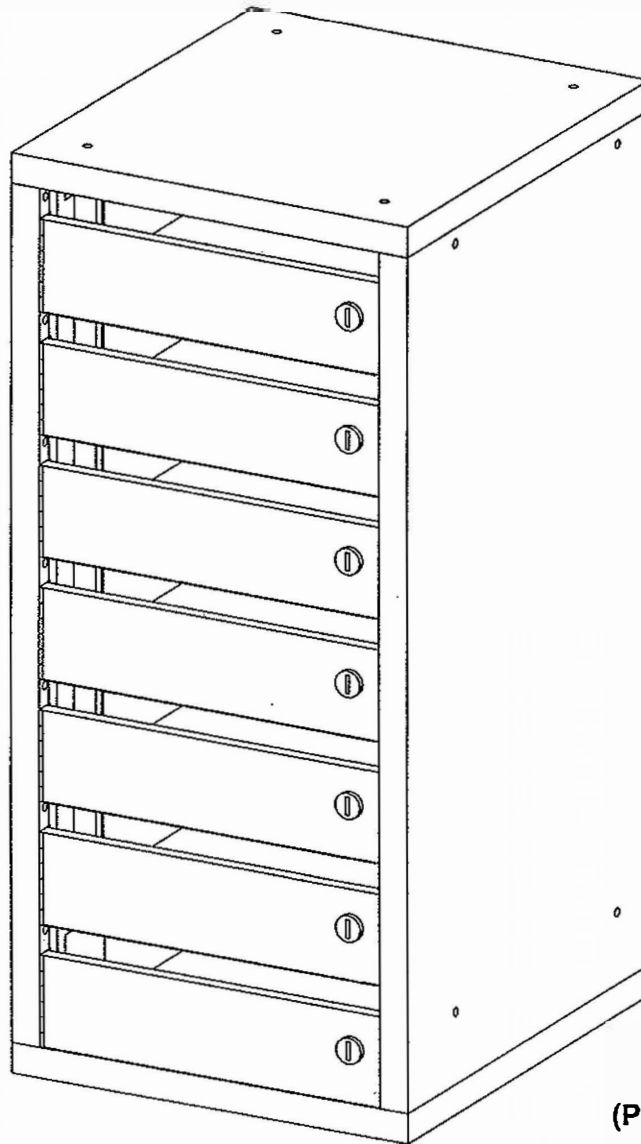


## ASSEMBLY INSTRUCTIONS SECURITY STATIONS



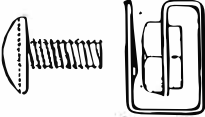
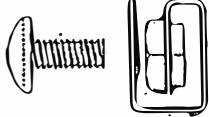




(Part# 672 shown)

Unpack the contents of this shipment as soon as possible. Notify our customer service at once if any hidden damage is found after unpacking the cartons. Keep all the packing material for inspection. All claims for damages must be made within 15 days of delivery. Store each carton separately until assembly. Assemble each item individually to avoid confusion of hardware and pieces. Sort all the hardware using the Hardware Table and use the Diagram to identify each piece before assembly.

## Hardware Table:

**Note:** These are modular units; therefore the hardware totals will vary. Please reference the specific model number for the door configurations.

Detail	Quantity	Description / Usage
	1 (per Lock)	1/4-20 x 1/4" Phillips Pan Head Screw. (Attaches the Cam to the Lock Cylinder)
	4 (per Door)	10-32 x 1/2" Phillips Pan Head Screw with Captive Nut. (Attaches the <b>Small Doors</b> to the Security Shell)
	2 (per Door)	10-32 x 1/2" Phillips Pan Head Screw with Captive Nut. (Connects the <b>Medium Door</b> to the Security Shell)
	2 (per Door)	10-32 x 1/2" Phillips Pan Head Screw with Captive Nut. (Bolts the <b>Large Door</b> to the Security Shell)
	4 (per Mailbox)	1/4-20 x 1/2" Phillips Truss Head Screw with Keps Nuts. (Bolts the Mailboxes together horizontally) <b>Note: Used only when bolting multiple Security Shells together.</b>
	4 (per Mailbox)	1/4-20 x 1 1/2" Phillips Truss Head Screw with Keps Nuts. (Bolts the Mailboxes together vertically) <b>Note: Used only when bolting multiple Security Shells together.</b>

## Step 1

- A) Slide the Lock Cylinder through the Front Side of the Door (See Fig. 1).
- B) Secure the Lock Cylinder to the Door by sliding the Retainer Clip over the Lock Cylinder.
- C) Attach the Straight Cam to the Lock Cylinder with one  $\frac{1}{4}$ -20 x  $\frac{1}{4}$ " Pan Head Screw.

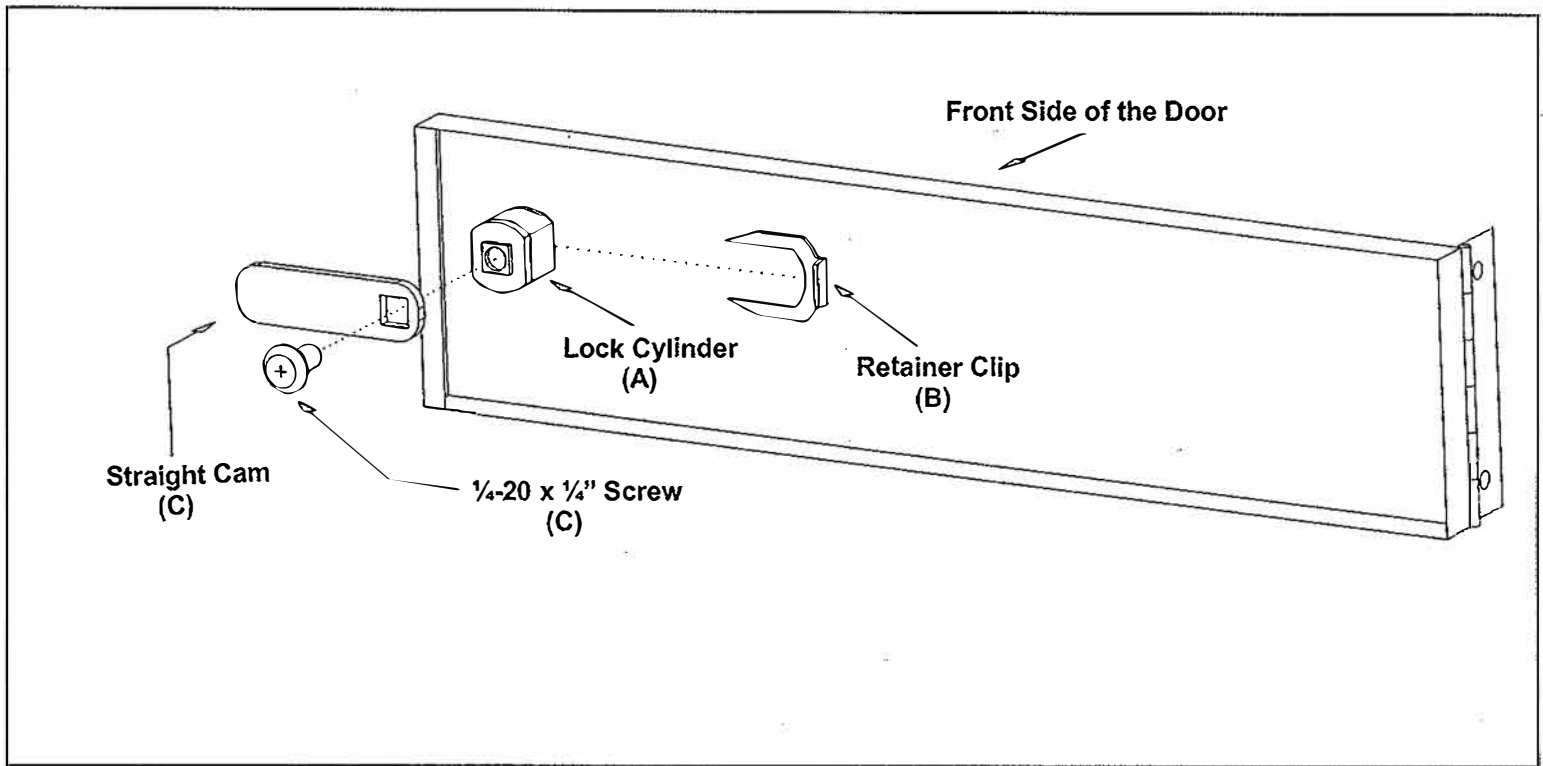


Figure 1

## Step 2

A) Select the Bottom Door. Slide the Shelf into the bottom slots of the Security Shell (See Fig. 2).

**Note:** These units use multiple door configurations. Please reference the specific model number for door locations.

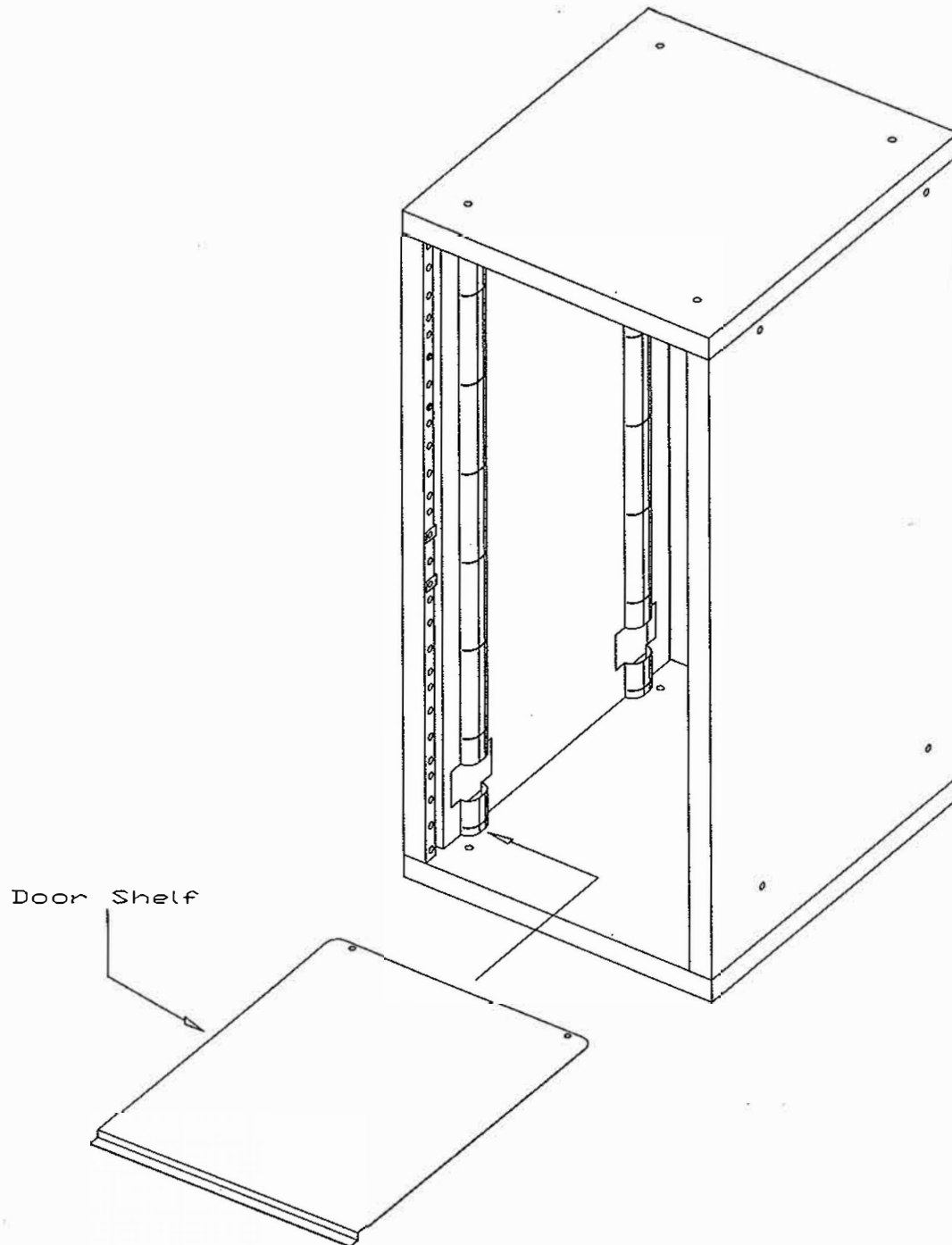


Figure 2

### Step 3

- A) Set the Bottom Door against the Front Rail on the Security Shell to determine the positioning of the Captive Nuts. Next, clip the two Captive Nuts to the Front Rail (See Fig. 3). The positioning of the remaining doors will be determined by which model number was ordered. **Note: Always start from the bottom of the unit and work your way up.**

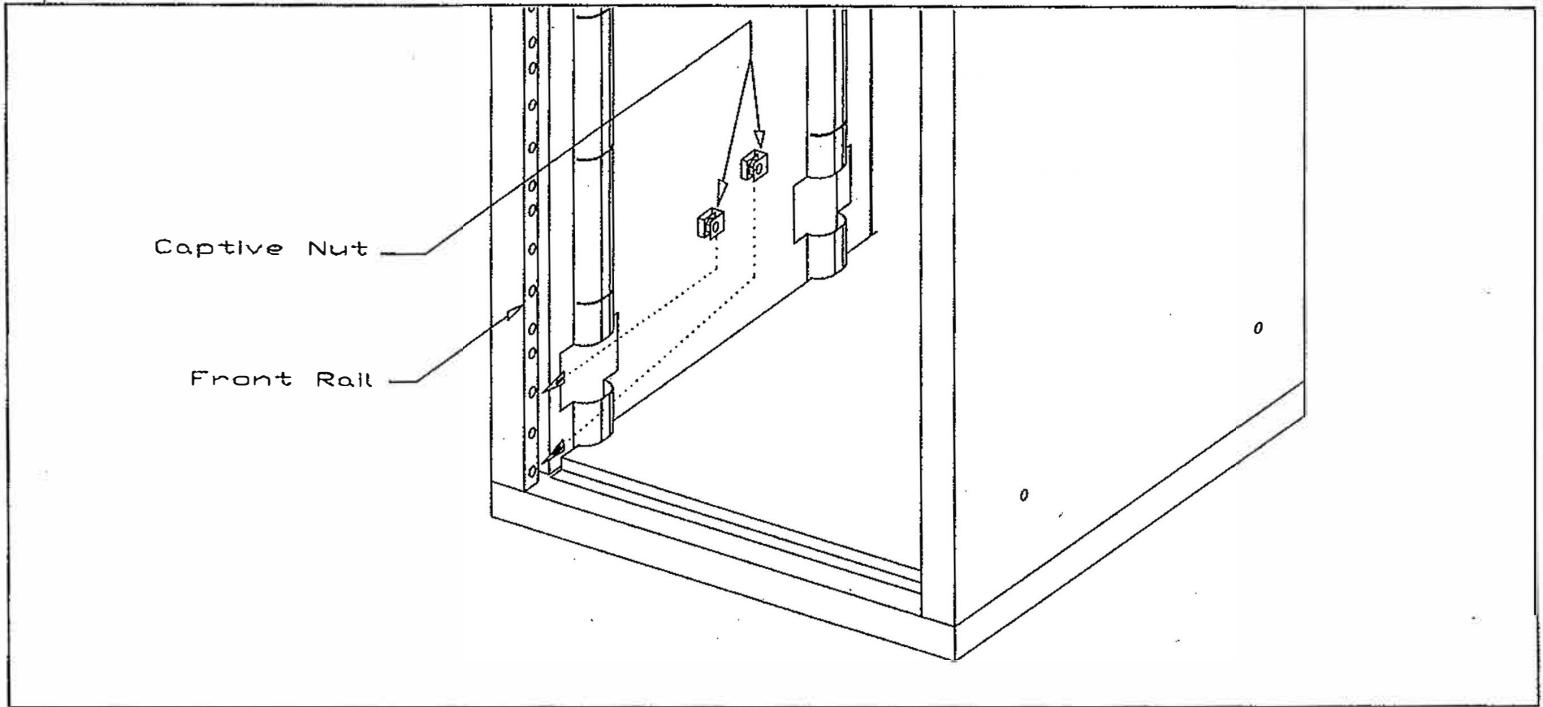


Figure 3

### Step 4

- A) Bolt the Door to the Front Rail with two 10-32 x 1/2" Phillips Pan Head Screw (See Fig. 4). Repeat this procedure for the remaining Doors.

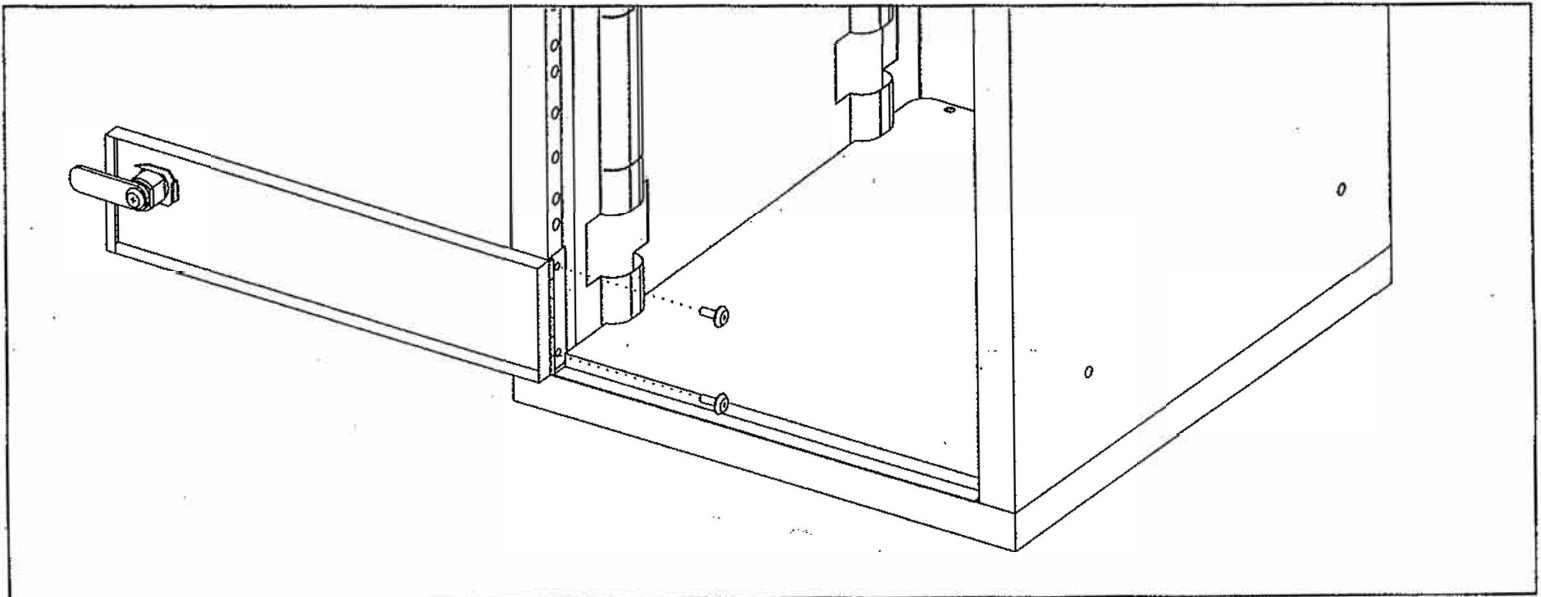


Figure 4

## Step 5

(Note: This step is only used when bolting multiple Security Stations together)  
These are modular units and can be mounted vertically or horizontally.

A) **Horizontal Mounting:** Bolt the Shells together using four  $\frac{1}{4}$ -20 x  $\frac{1}{2}$ " Phillips Truss Head Screws with Keps Nuts (See Fig. 5).

B) **Vertical Mounting:** Bolt the Shells together using four  $\frac{1}{4}$ -20 x  $1\frac{1}{2}$ " Phillips Truss Head Screws with Keps Nuts.

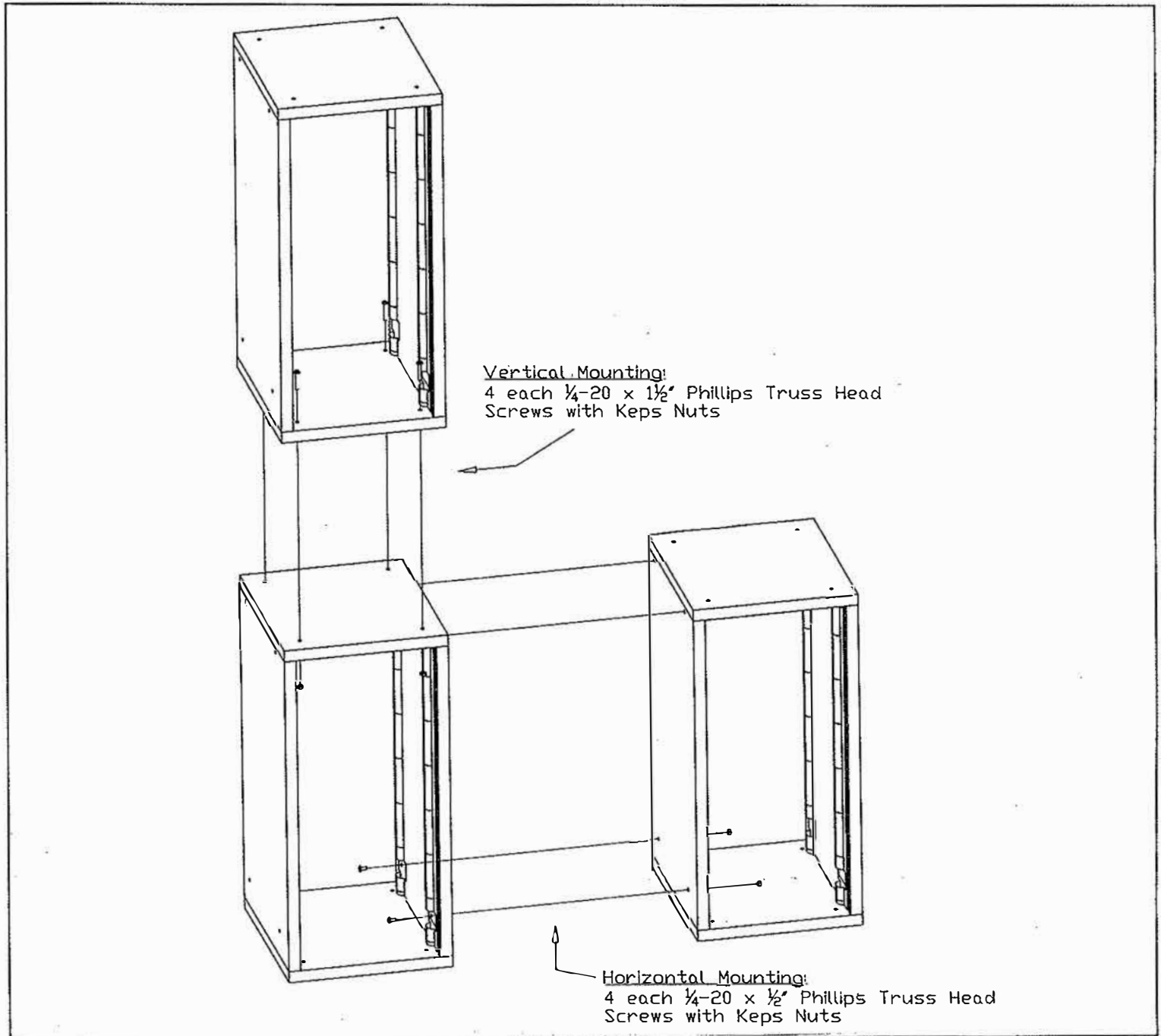


Figure 5