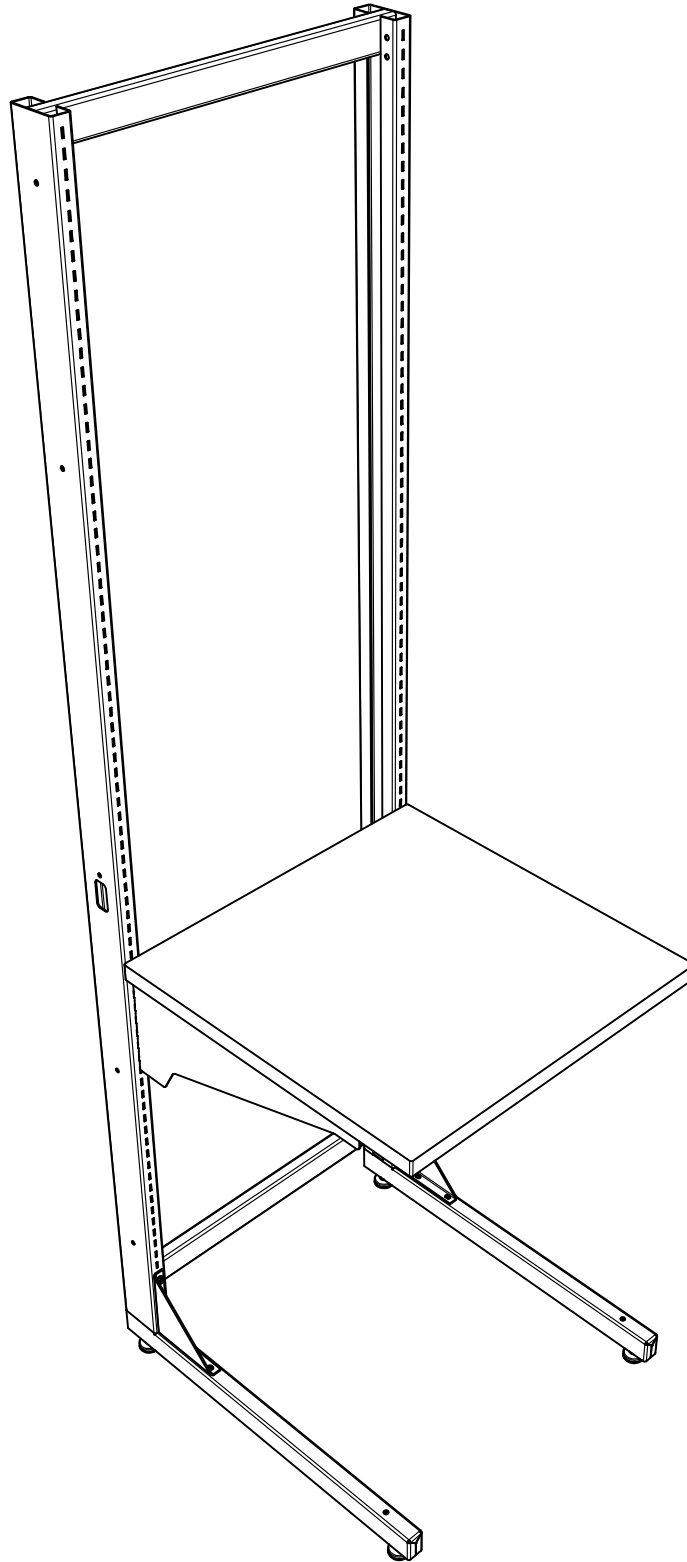
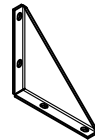
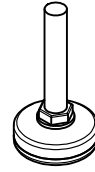
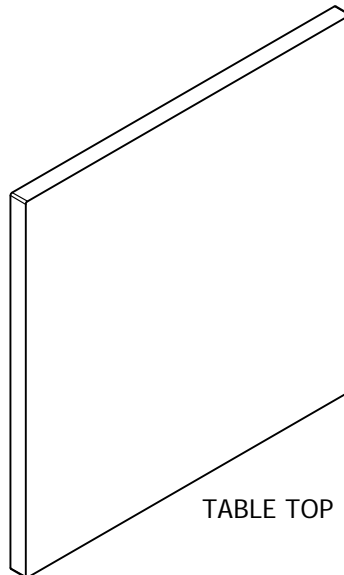
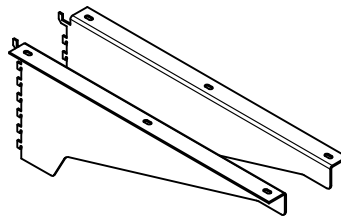
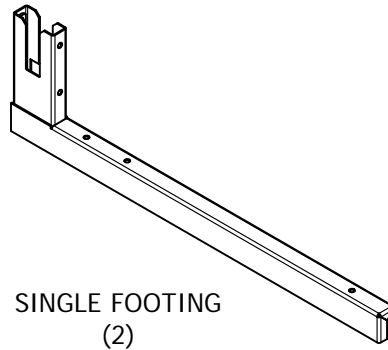
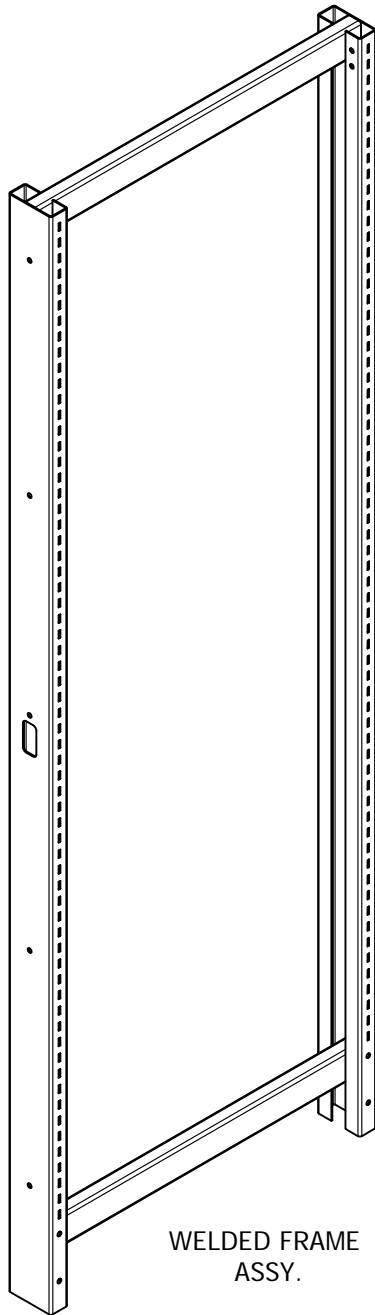


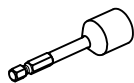
TFS GEN2 ASSEMBLY INSTRUCTIONS



BASIC UNIT PARTS LIST

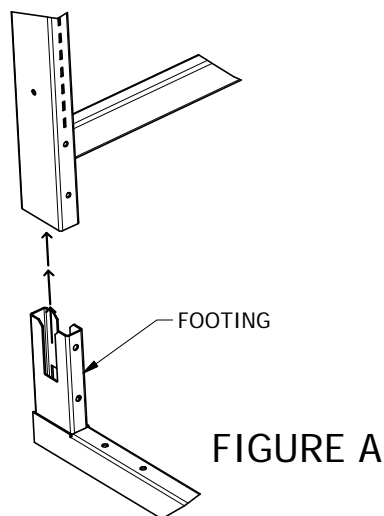


TOOLS NEEDED FOR ASSEMBLY

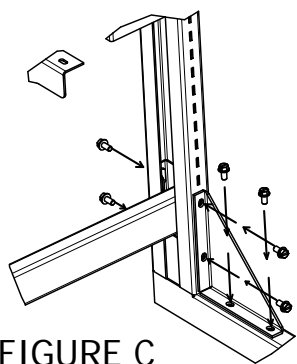


STEP 1:

Slide both Single Footing into the bottom of the Welded Frame. As shown in Figure A.

**STEP 2:**

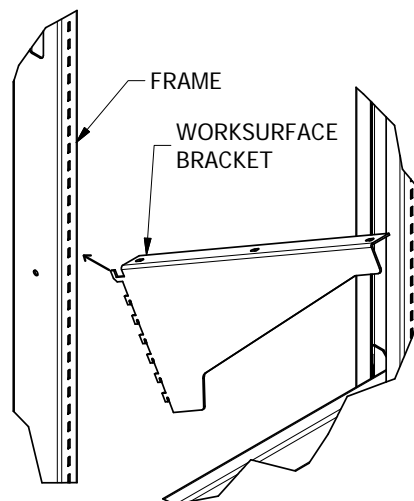
Once both footings are in place, line up the holes in the frame and the footing. Place the footing gusset in the corner where the footing and upright meet, then insert the 1/4-20 X 5/8 flanged head hex bolt in all places. (6 per footing).

**END OF BASIC UNIT INSTRUCTIONS.**

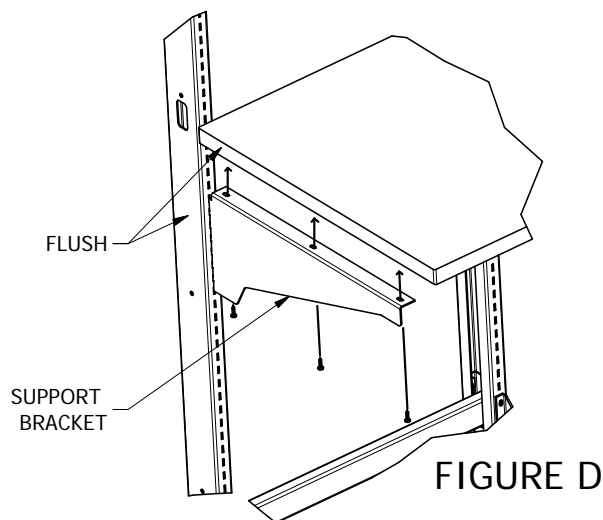
FOR ASSEMBLY ASSISTANCE CONTACT CUSTOMER SERVICE AT 1-866-217-0330 (MONDAY THROUGH FRIDAY, 8AM TO 5PM EST).

STEP 3:

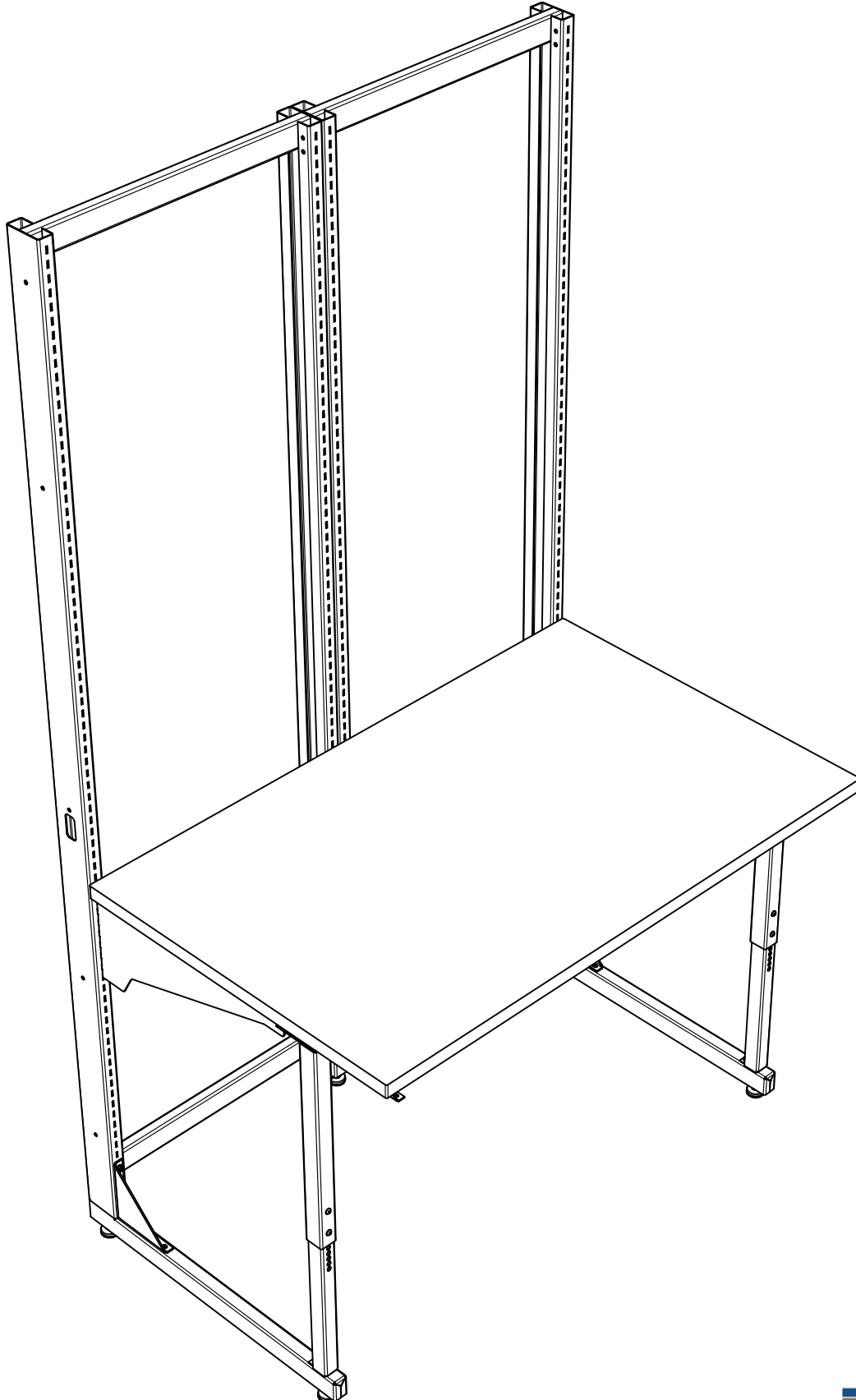
Insert Worksurface Support Brackets into the uprights at the desired height. The flange with three holes in it must be oriented toward the inside of the unit. As shown in Figure B.

**STEP 4:**

Place wood top on the support brackets and against the uprights as shown in Figure D. Top should be flush with both ends of the unit. Screw top down using the six #10 X 3/4" wood screws included.

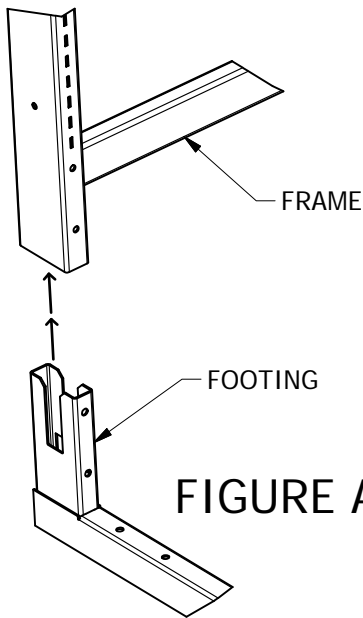


MULTIPLE UNIT INSTRUCTIONS

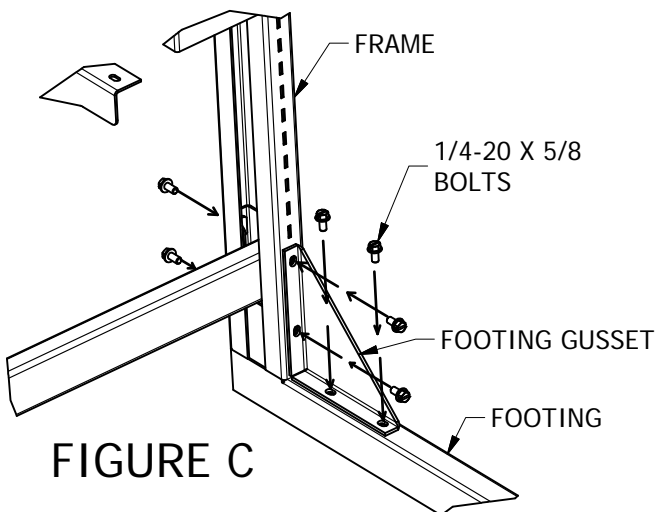


STEP 1:

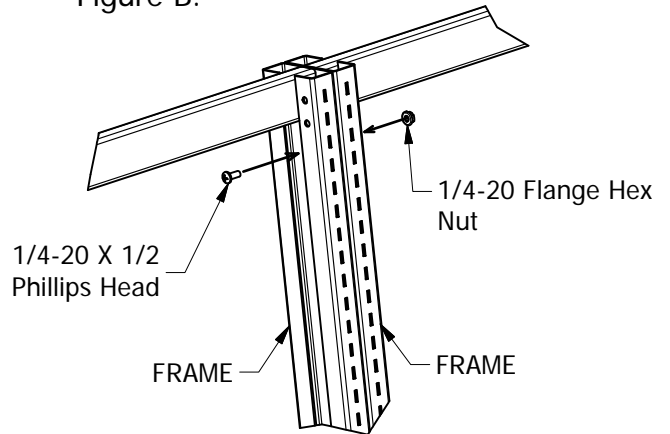
Slide Single Footing into each end of total assembly. As shown in Figure A.

**FIGURE A****STEP 2:**

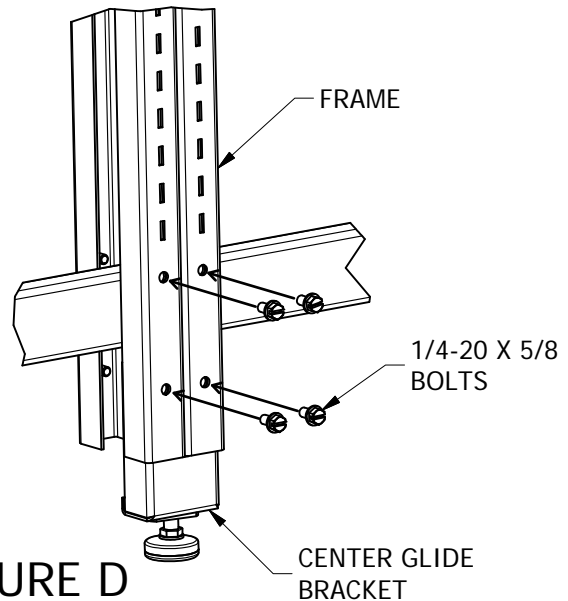
Once both footings are in place, line up the holes in the frame and the footing. Place the footing gusset in the corner where the footing and upright meet, then insert the 1/4-20 X 5/8 flanged head hex bolt in all places. (6 per footing).

**FIGURE C****STEP 3:**

Put frames together and attach in the middle using 1/4-20 X 1/2 Phillips Head and 1/4-20 Flange Hex Nuts provided. As shown in Figure B.

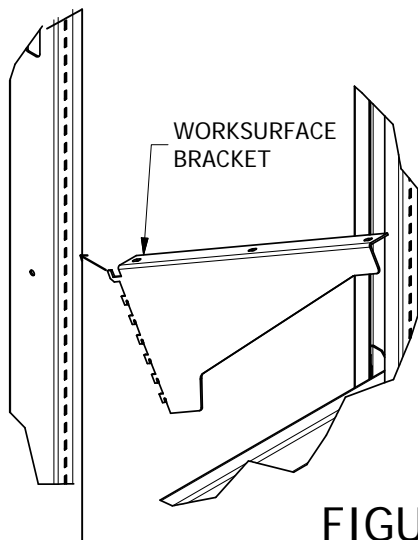
**FIGURE B****STEP 4:**

Attach Center Glide Bracket by sliding it between the 2 frames and bolt on with the 1/4-20 X 5/8 bolts. As shown in Figure D.

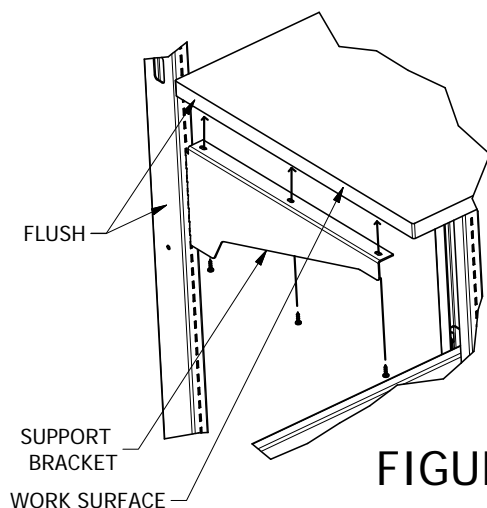
**FIGURE D**

STEP 5:

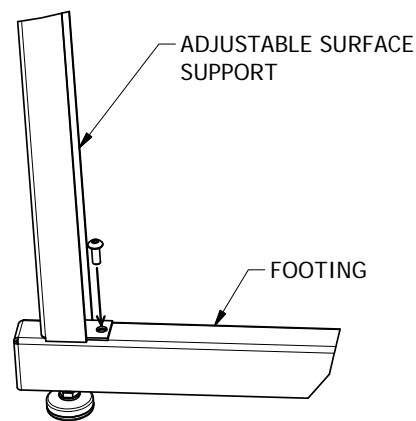
Insert Worksurface Support Brackets into the uprights at the desired height. The flange with three holes in it must be oriented toward the inside of the unit. As shown in Figure F.

**FIGURE F****STEP 6:**

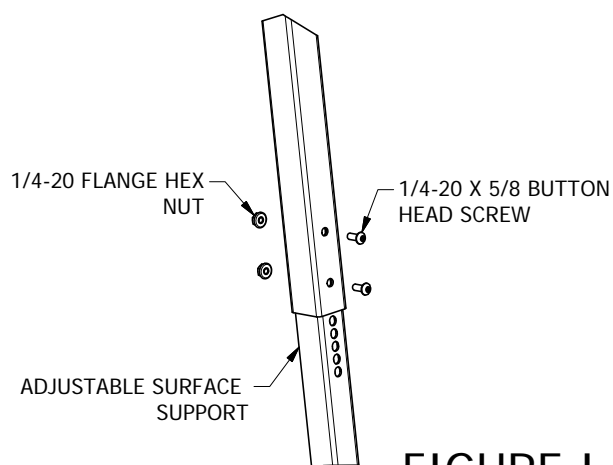
Place wood top on the support brackets and against the uprights as shown in Figure H. Top should be flush with both ends of the unit. Screw top down using the six #10 X 3/4" wood screws included.

**FIGURE H****STEP 7:**

Attach the bottom of the adjustable Surface Support using 1/4-20 X 5/8 Button Head Screw. As shown in Figure G.

**FIGURE G****STEP 8:**

Adjust the height of the adjustable Surface Support until it butts up against your surface top. Secure using 1/4-20 X 5/8 Button Head Screw and 1/4-20 Flange Hex nut. As shown in Figure I.

**FIGURE I**

STEP 9:

Push the top of the Adjustable Surface Support flush with the worksurface. Attach using 3 #10 x 3/4 wood screw as shown in Figure J.

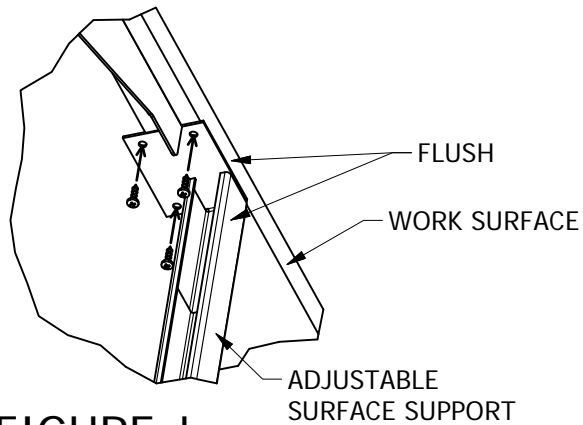


FIGURE J

END OF INSTRUCTIONS.

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